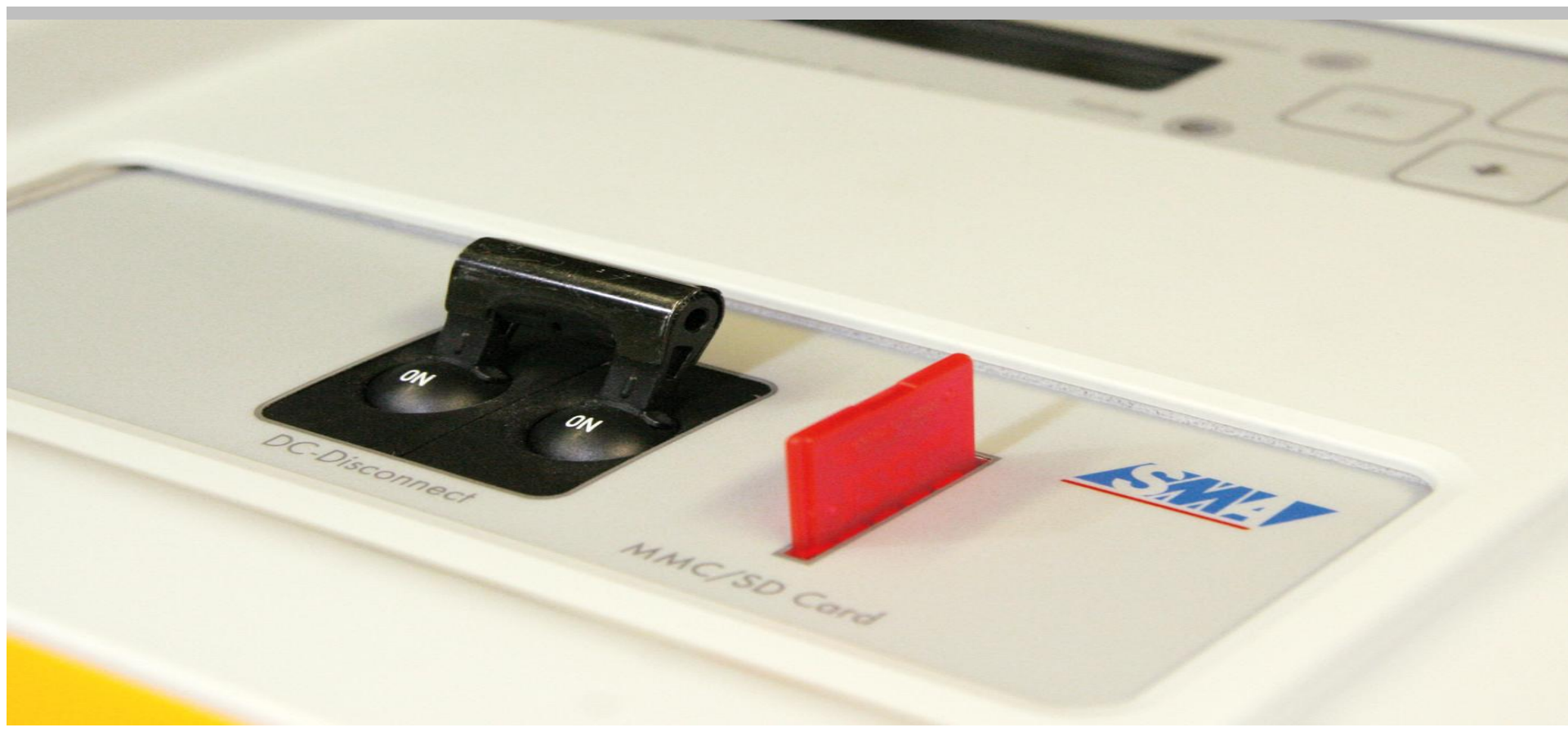
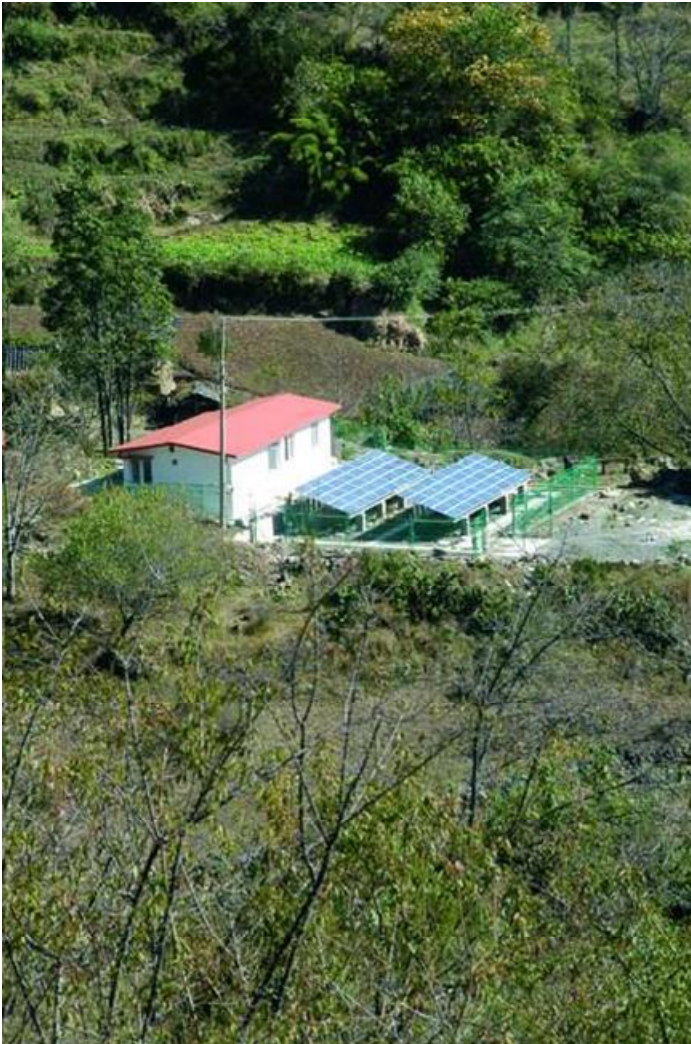




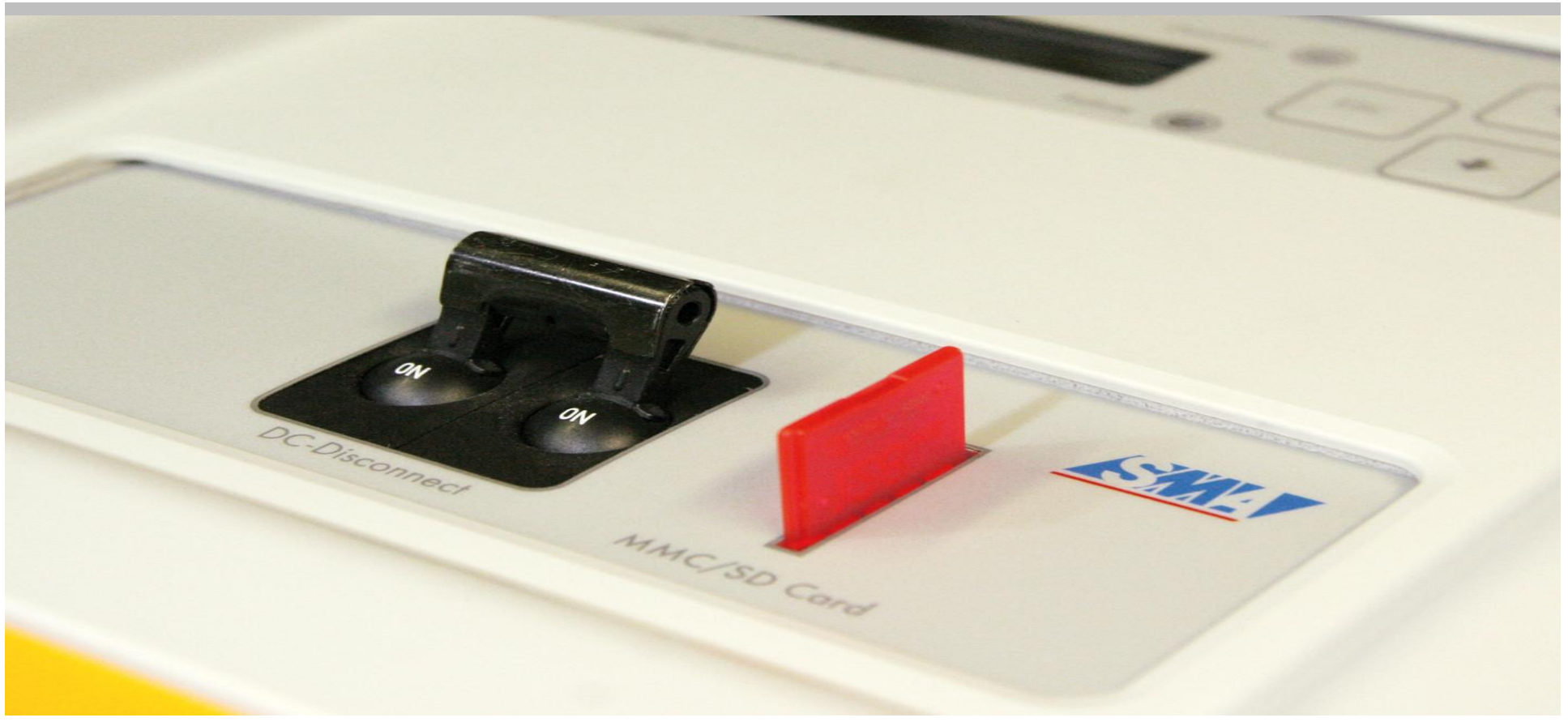
Sunny Island 5048U Product Training





- n What is Sunny Island ?
- n Configuration options
- n Hardware and Wiring
- n Battery & BMS
- n Generators & GMS
- n System Management
- n MMC/SD card
- n Communication

What is Sunny Island 5048U

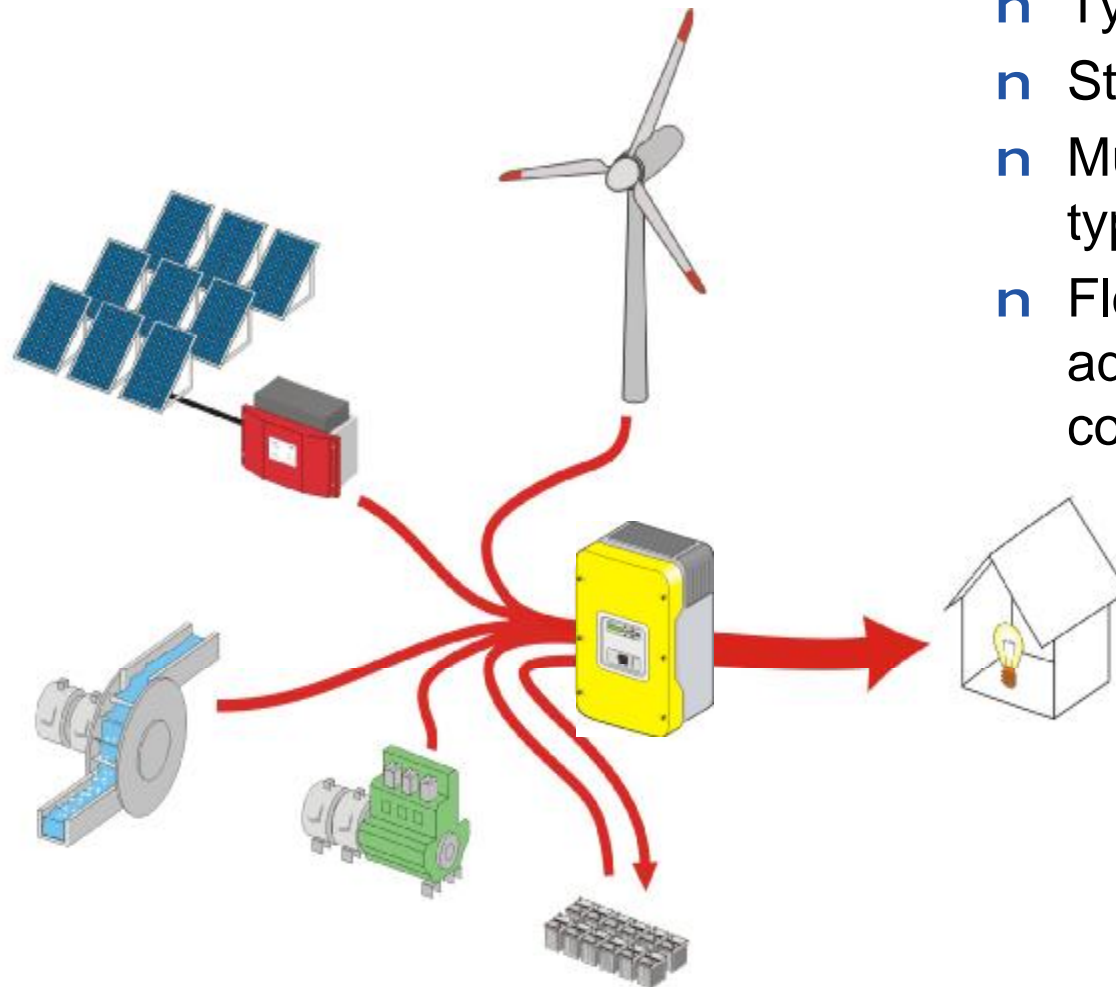


What is Sunny Island 5048 ?



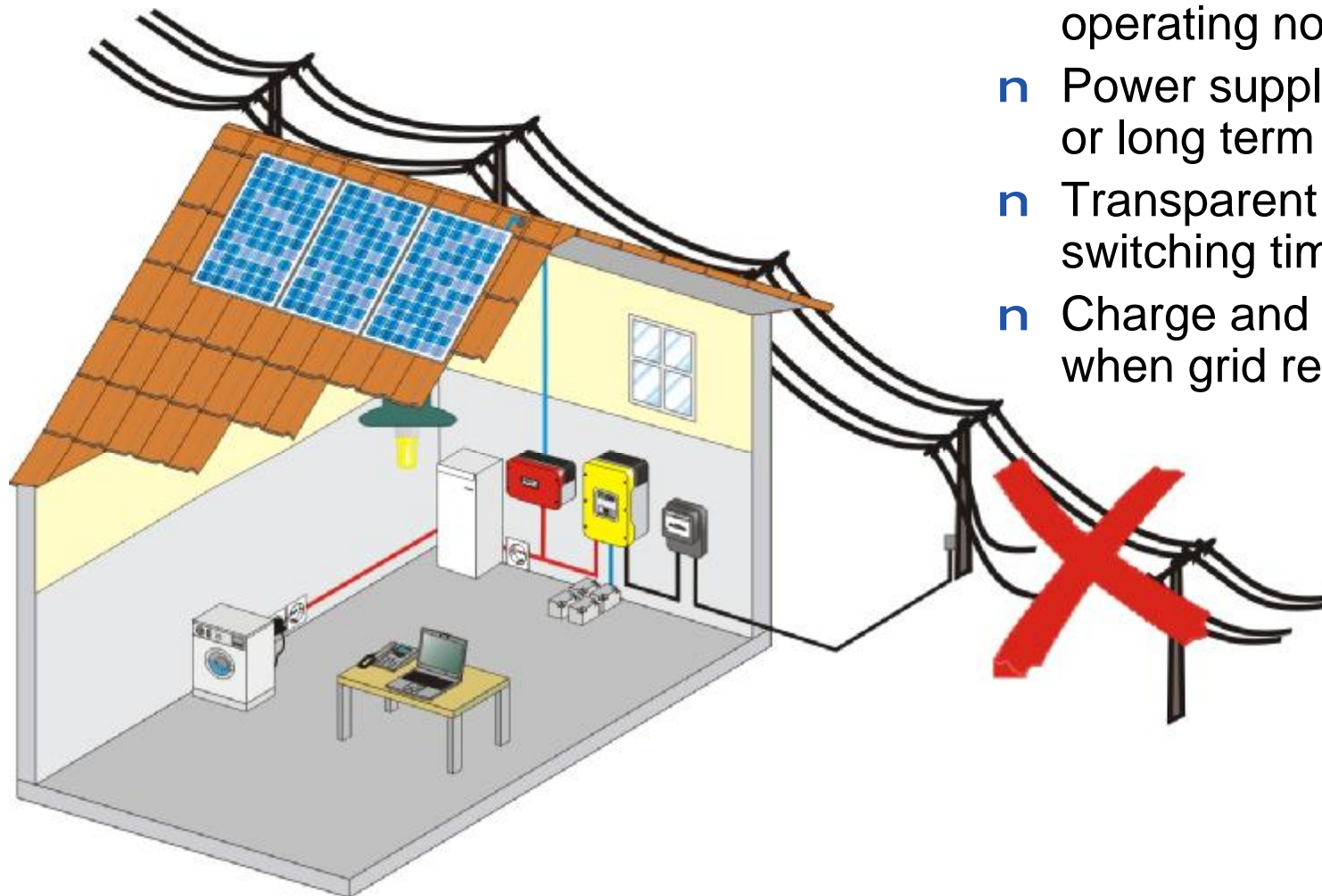
- n A modular, bi-directional, battery based inverter designed for off-grid and backup power applications
- n A utility-interactive grid-tied inverter for use with 48 Vdc sources
- n A hybrid system controller for systems with multiple energy sources
 - o Battery charge control
 - o Generator management
 - o System management
- n A data logger and communications device
 - o Optimize system performance
 - o Troubleshooting
 - o Remotely monitor, program and control system

Overview - Off-Grid Power System



- n Typically in remote areas
- n Stand-alone power supply
- n Multiple energy sources are typically present
- n Flexible system architecture adapts to local supplies and conditions

Overview - Backup Power System

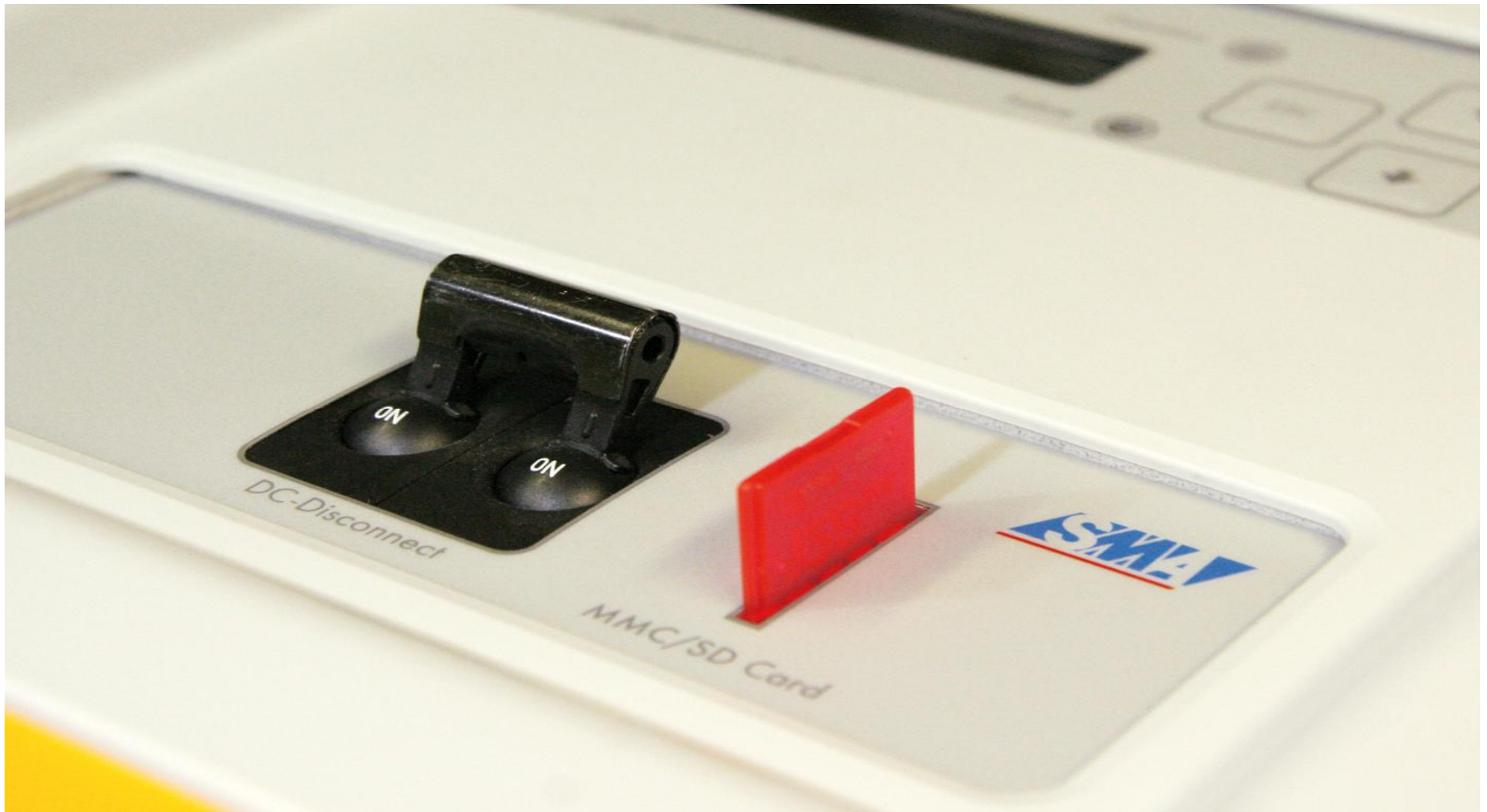


- n Grid-feeding when grid is operating normally
- n Power supply during short or long term grid failures
- n Transparent “near UPS” switching times (16 ms)
- n Charge and maintain battery when grid returns

Sunny Island – Basic Tasks

- n Grid monitoring
- n Grid forming
 - o Supply and control of frequency
 - o Supply and control of voltage
- n Supply of power
 - o Supply of active power
 - o Supply of reactive power
- n Transfer and conversion of energy
 - o Conversion from AC into DC for battery charging
 - o Conversion from DC into AC for supply of energy
- n Control of external loads and energy sources
 - o Load control
 - o Generator start /stop

Sunny Island Family



Sunny Island Development History



Sunny Island
4500



2001

CHP applications,
Special applications
ROW Only

Sunny Island
4248/4248U



2004

Small systems, Single
device applications
US and ROW Versions

Sunny Islands
5048 / 5048U



2007

Multicluster systems,
High Power, variety of
functions
US and ROW Versions

Sunny Island Products – Overview



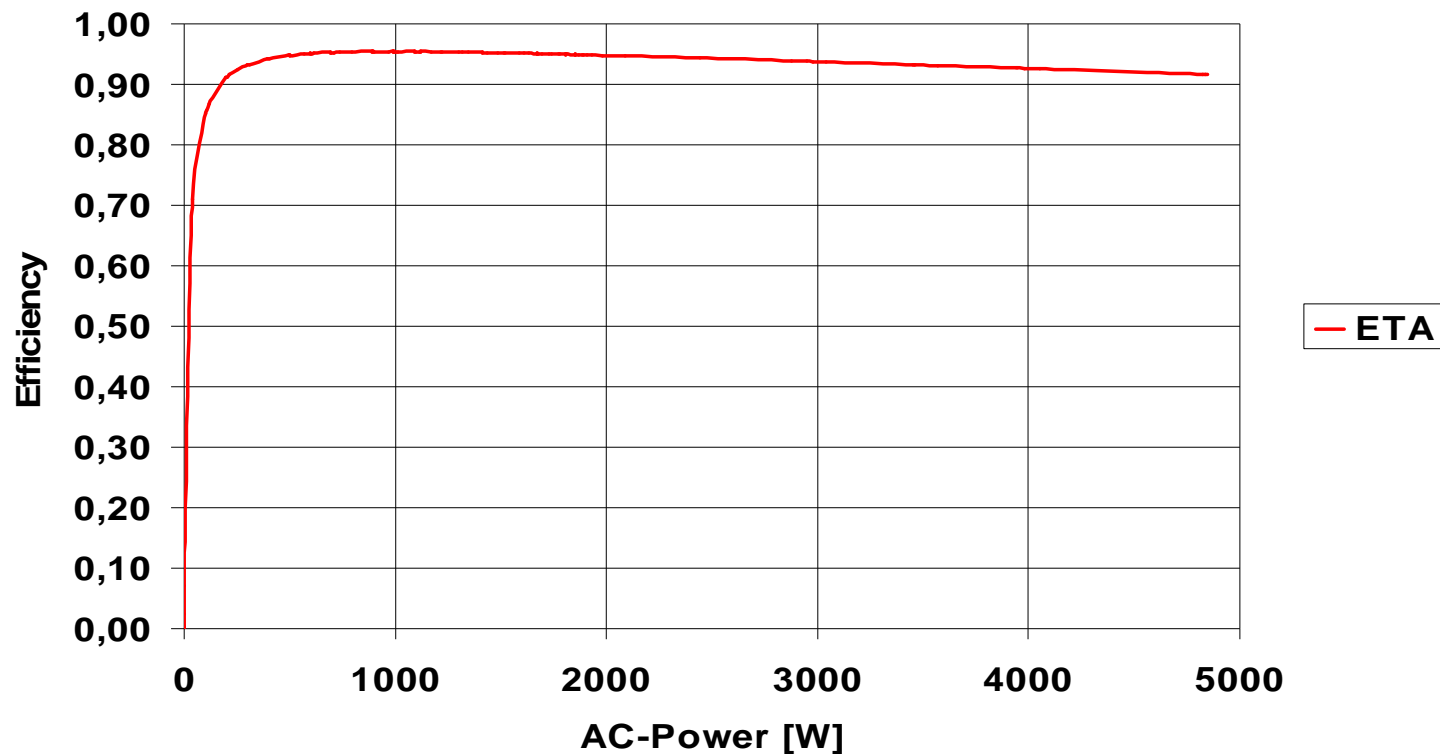
Properties	SI4500	SI4248U	SI5048U
Parallel operation	ü		ü
3-phase operation	ü		ü
Grid and generator support	ü		ü
DC-coupling possible		ü	ü
Extended battery, load and generator management	ü		ü
Quick Configuration Guide		ü	ü
Data logging and Programming with MMC/SD Card			ü

SI 5048U – Technical Data

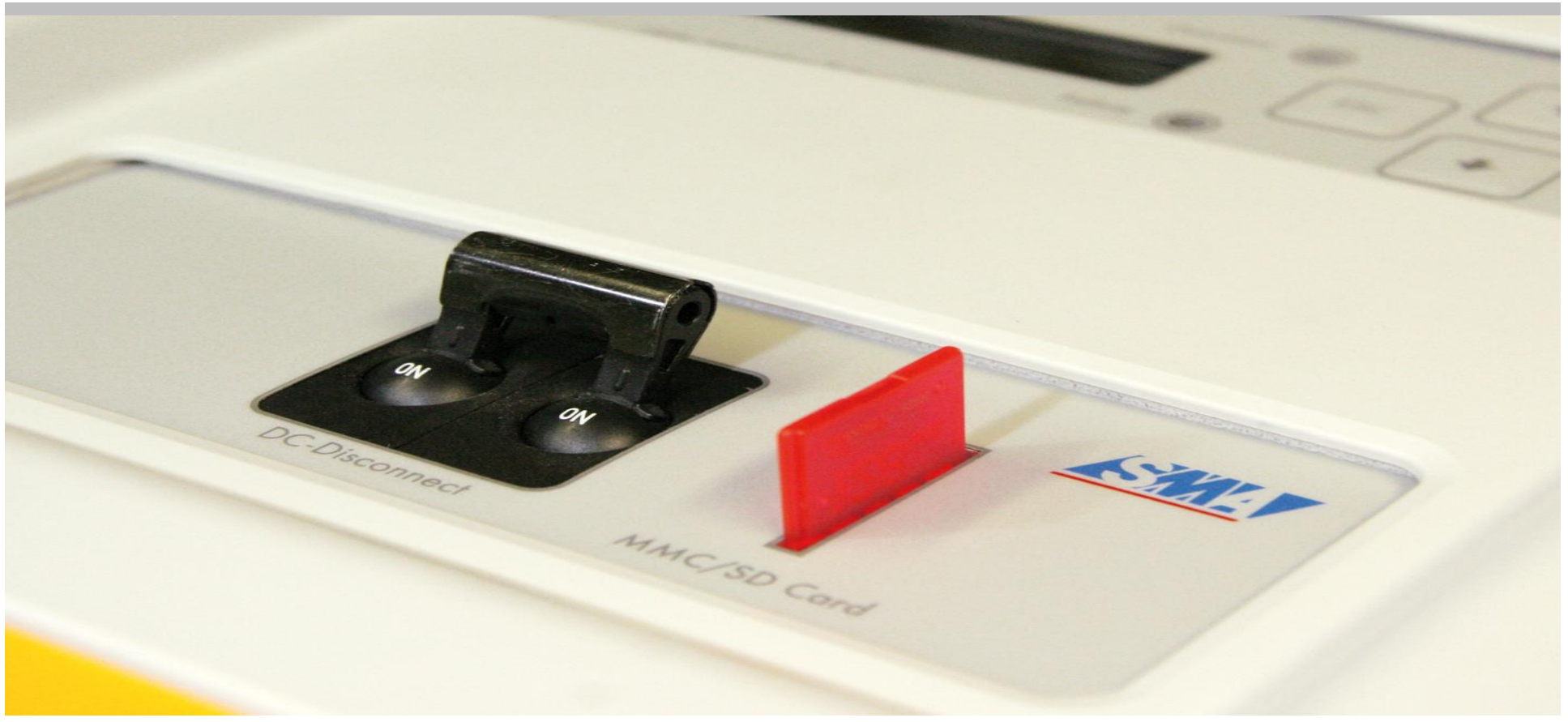
Nominal AC power (25°C)	5.0 kW _{Continuous}	6.5 kW _{30min} / 8.4 kW _{1min}
Nominal AC voltage	120 V	
Nominal frequency	60 Hz	
Maximum AC Output current	120 Amps	
Nominal DC voltage	48 V	
Maximum efficiency	>95%	
Integrated Isolation Relay	56 Amps _{Continuous}	112 Amps (26.9 kW) with stacked Sunny Islands
Losses Idle/Standby	25W/4W	
Maximum System Size	1~/2~/3~	20 kW/20 kW/ 15 kW
Other Features	SD/MMC Card, Single Point of Operation AC Coupling/DC Coupling/Both	

Efficiency optimized for off grid systems

- n High efficiency in both invert and charge modes
 - o Max. Efficiency > 95 %
 - o Optimized for low load operation ($\eta > 90\%$ from $P = 5 - 100\%$)
 - o Power dependant “sleep mode” for parallel slave units



Sunny Island 5048U Hardware and Connections



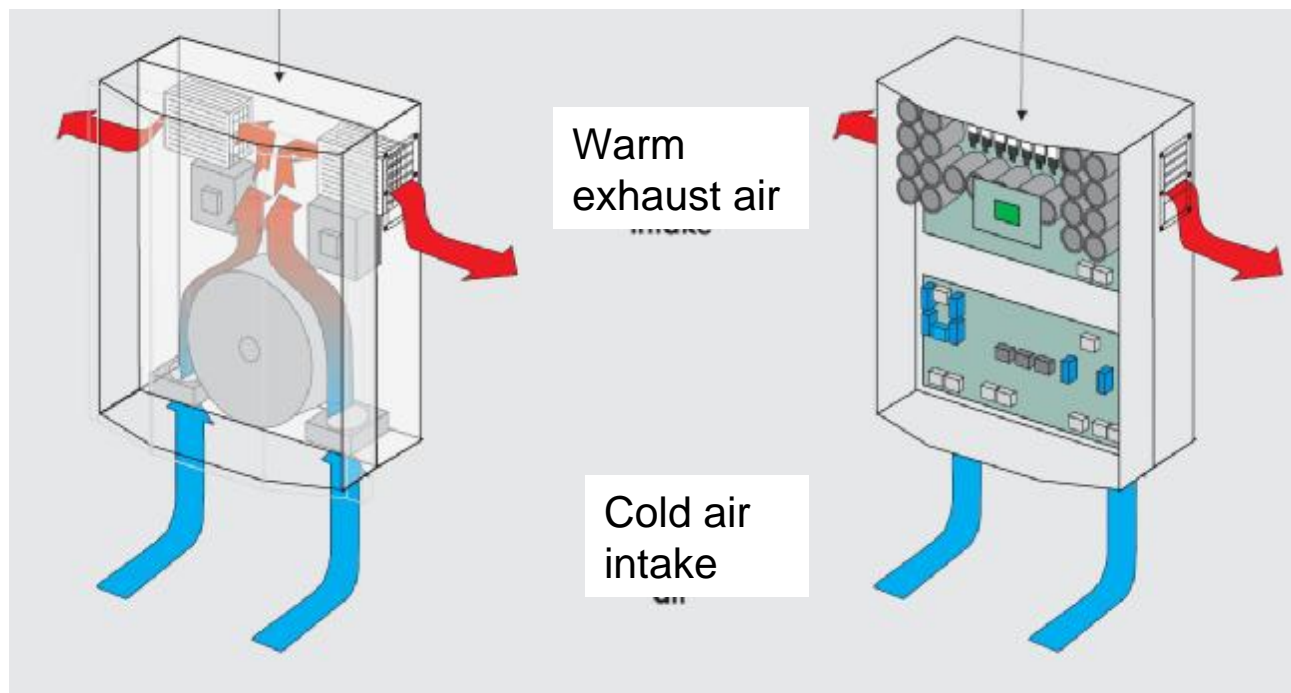
Front Panel - Easy To Use

- n Single Point of Operation
 - o Master unit is the only user interface
 - Settings, observe values, initiate switching & timers
 - o Master unit monitors and controls Slave units
 - Software updates at Master, Master updates the Slaves
- n Integrated MMC Card
 - o Logging of all data and parameters (last 100 Days)
 - o Logging of all event, warning, and failure messages (last 100 Days)
 - o Software-Update via MMC Card
 - o Logging of all settings and parameters on MMC Card

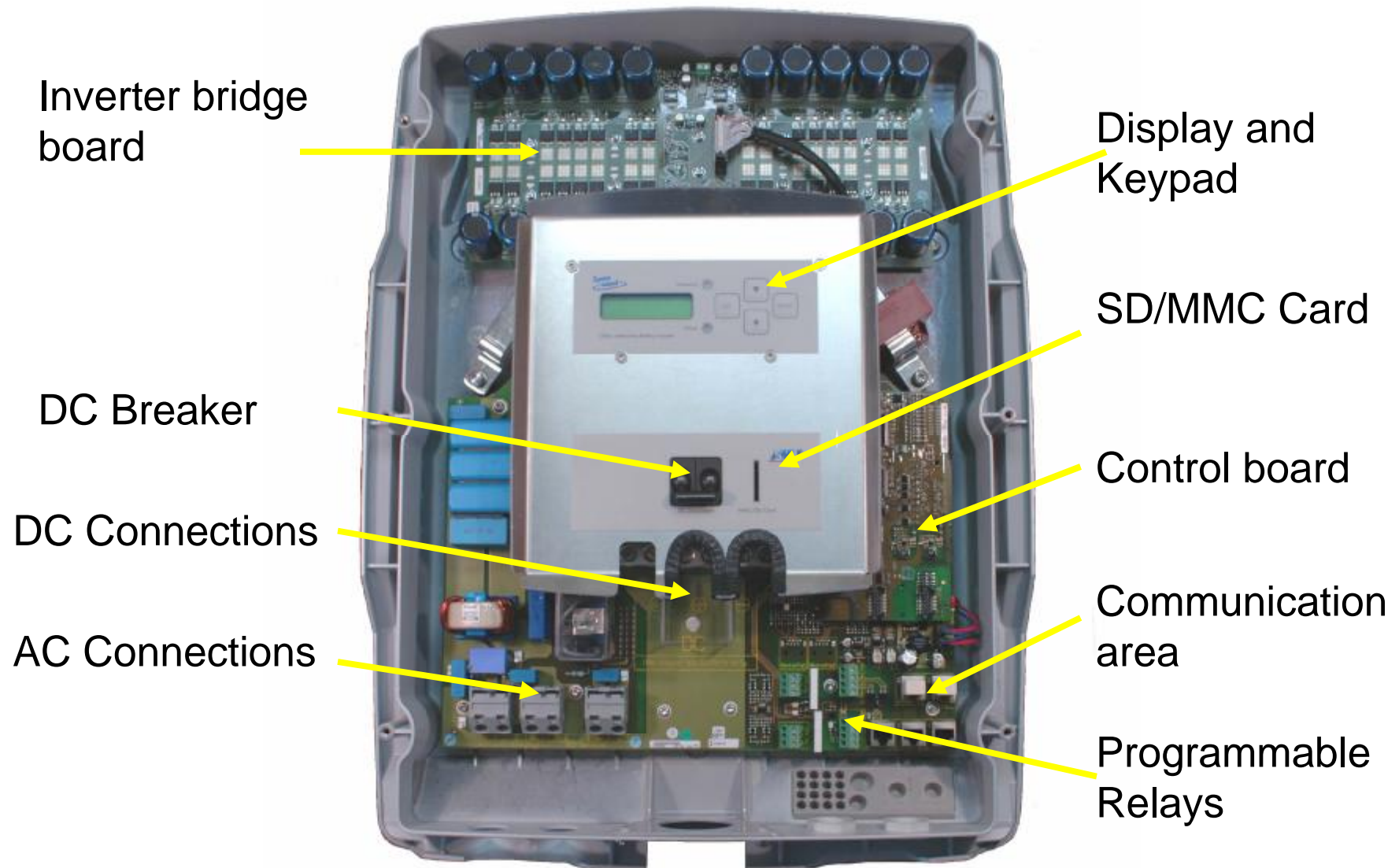


Sunny Island Enclosure

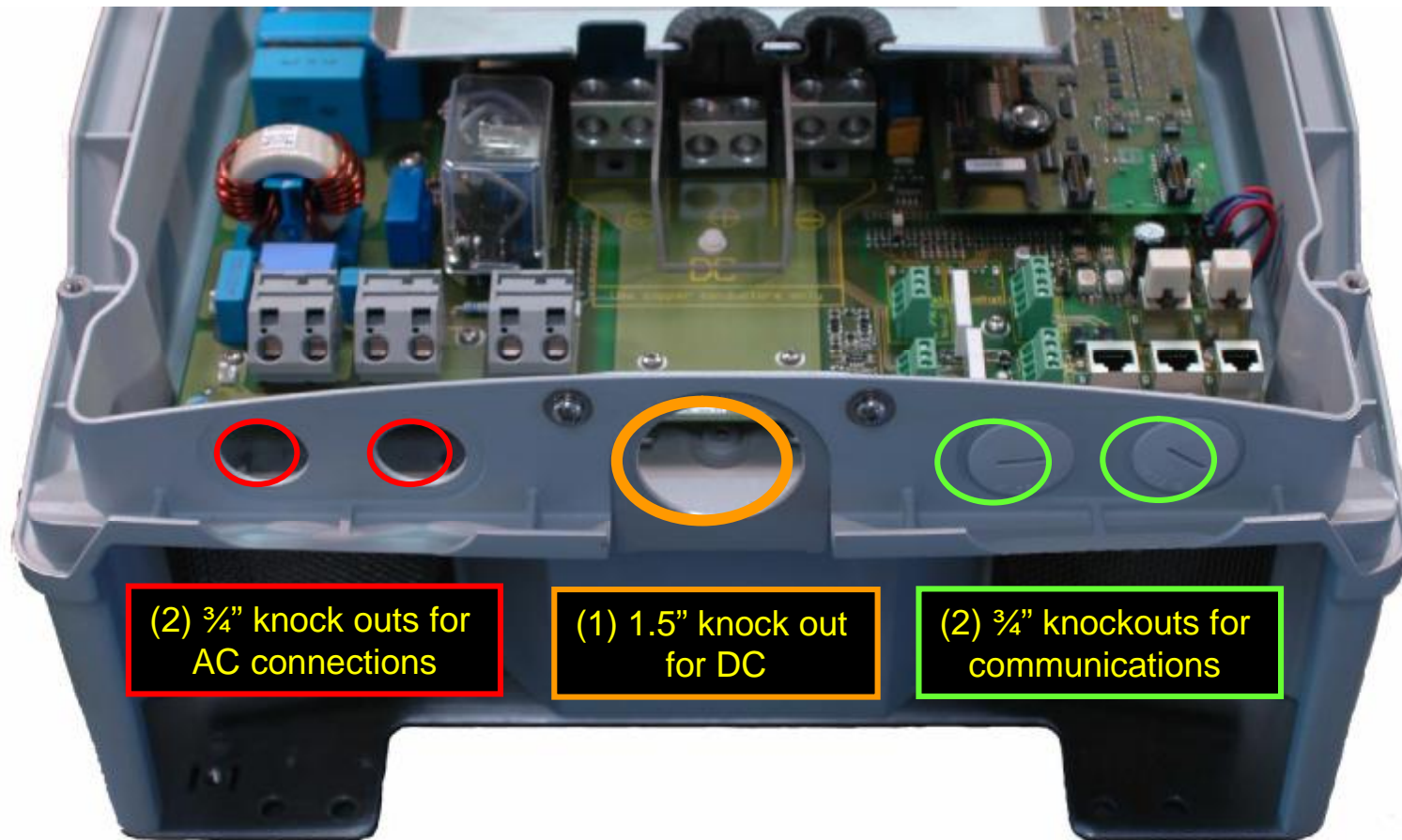
- n Corrosion resistant painted die cast aluminum
- n Incorporates SMA's patented Opticool system
 - o No air blowing on sensitive electronics
 - o Large ambient temperature range (-25 to +50°C)
 - o Maintains output power at high temperatures (4 kW at 45°C)



Sunny Island 5048 – Interior View



Sunny Island 5048 – Knockouts

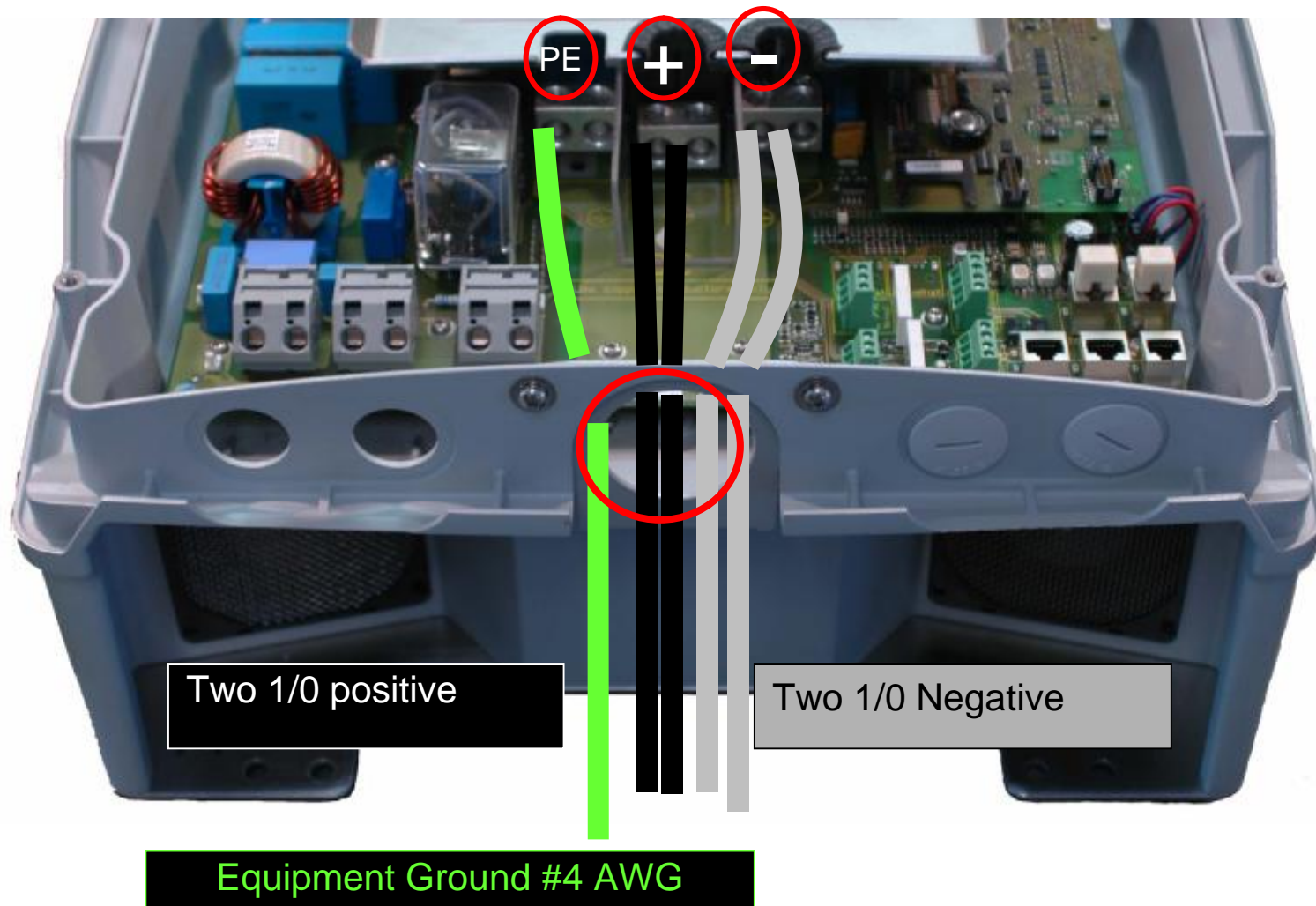


(2) 3/4" knock outs for
AC connections

(1) 1.5" knock out
for DC

(2) 3/4" knockouts for
communications

1 ½ " knock out for DC Conductors



Sunny Island 5048 – Wiring



* DC Equip. Ground– 1/0

DC Pos./Neg. – Dual 1/0

Communication
Cables
RJ-45 “Ethernet”

CAN Buss for
Inverter control

Control Relays
AWG 24 typical

AC1 L/N
AWG 6/4

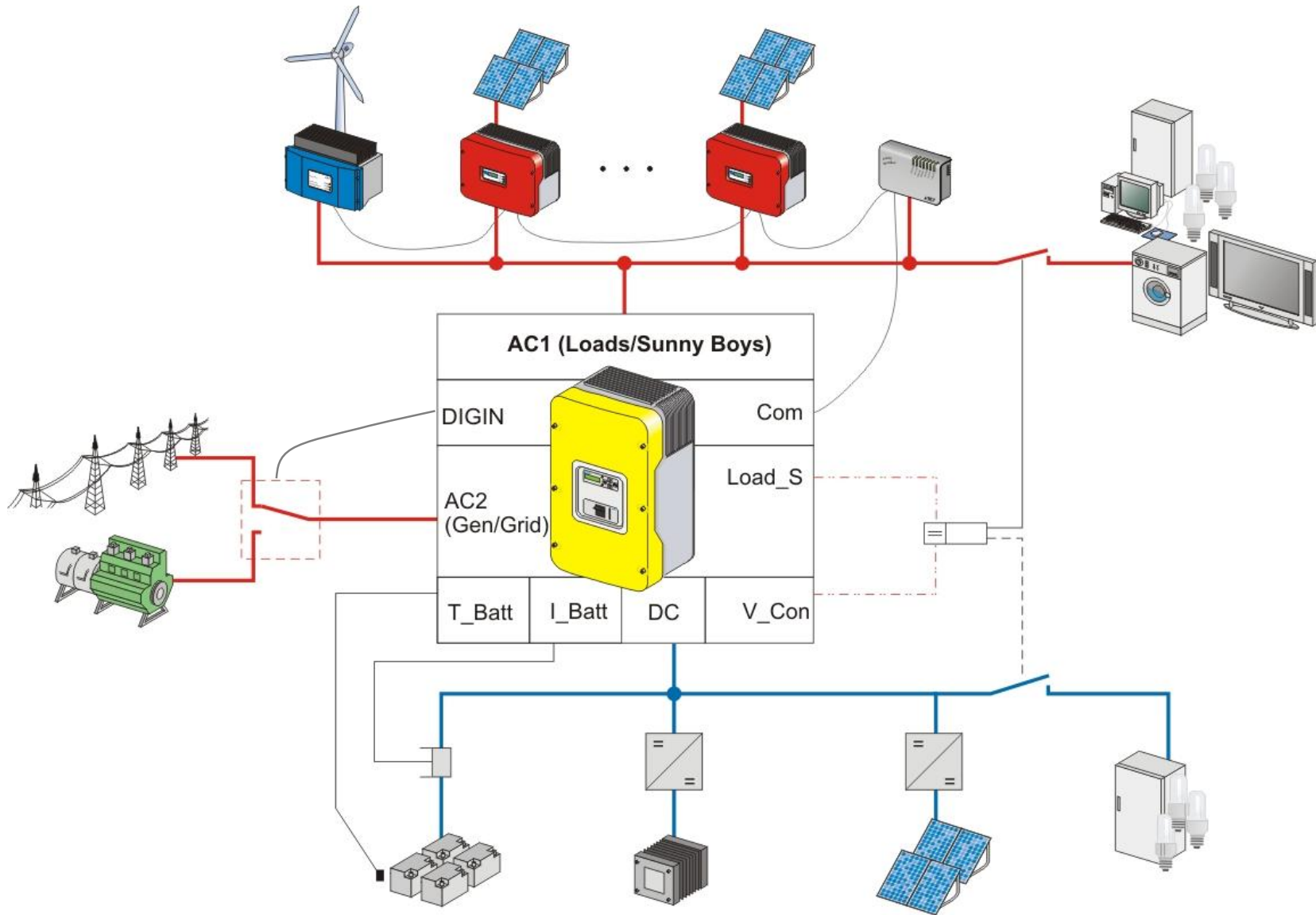
AC2 L/N
AWG 6/4

AC Equip. Ground
AWG 6/4

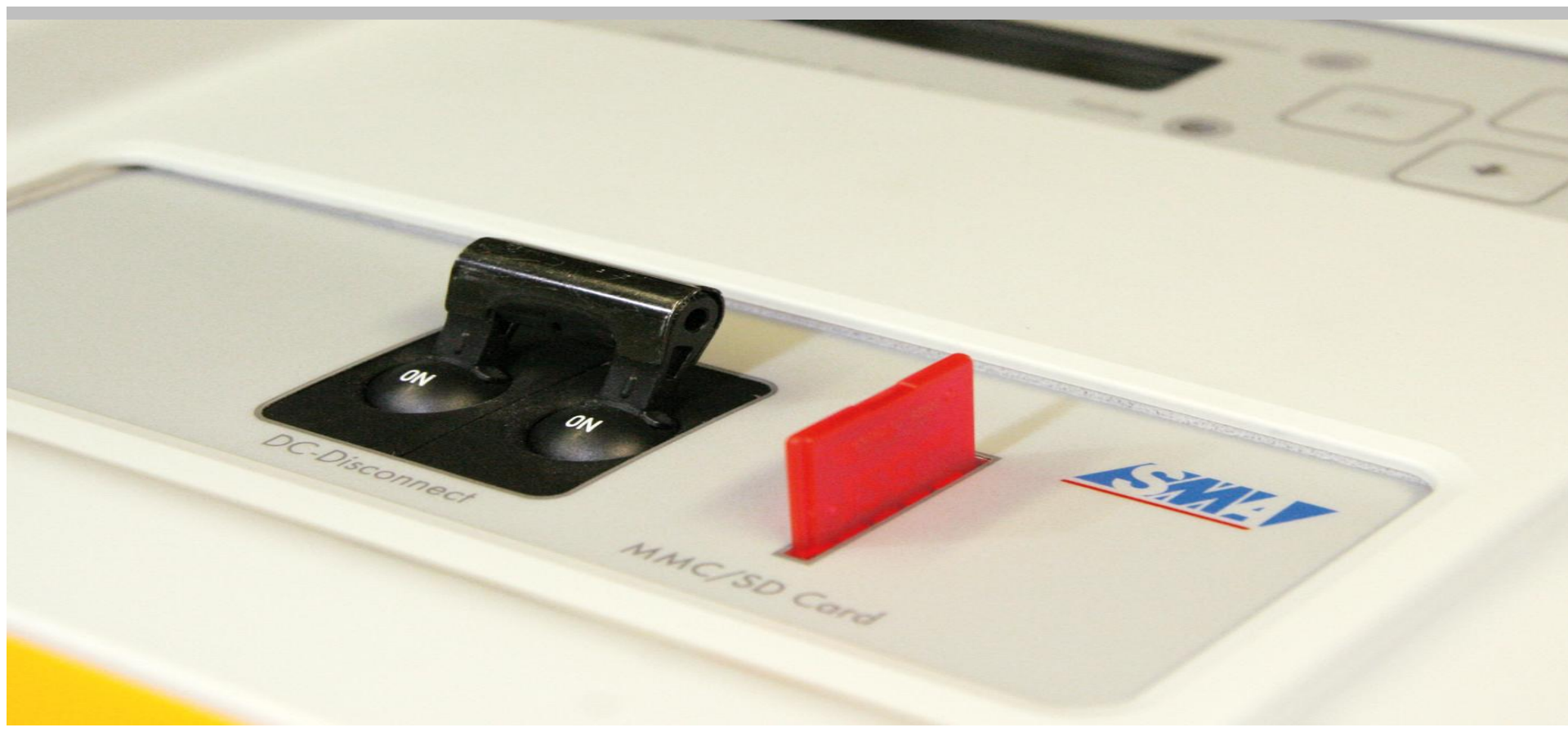


* Suggestion: Ground DC negative at battery terminal

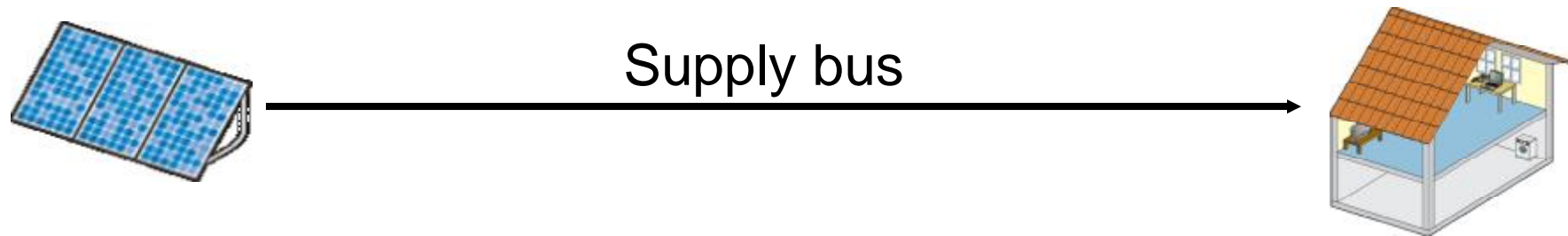
Connections to Sunny Island 5048



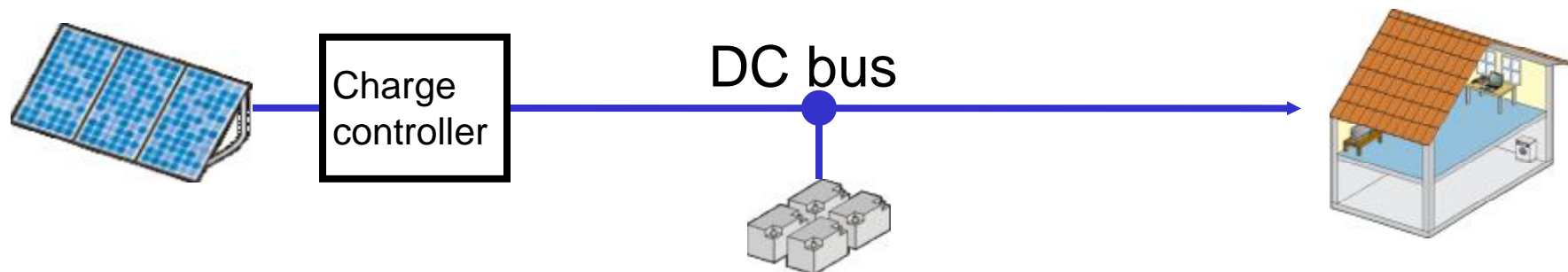
Sunny Island 5048U AC and DC Coupling



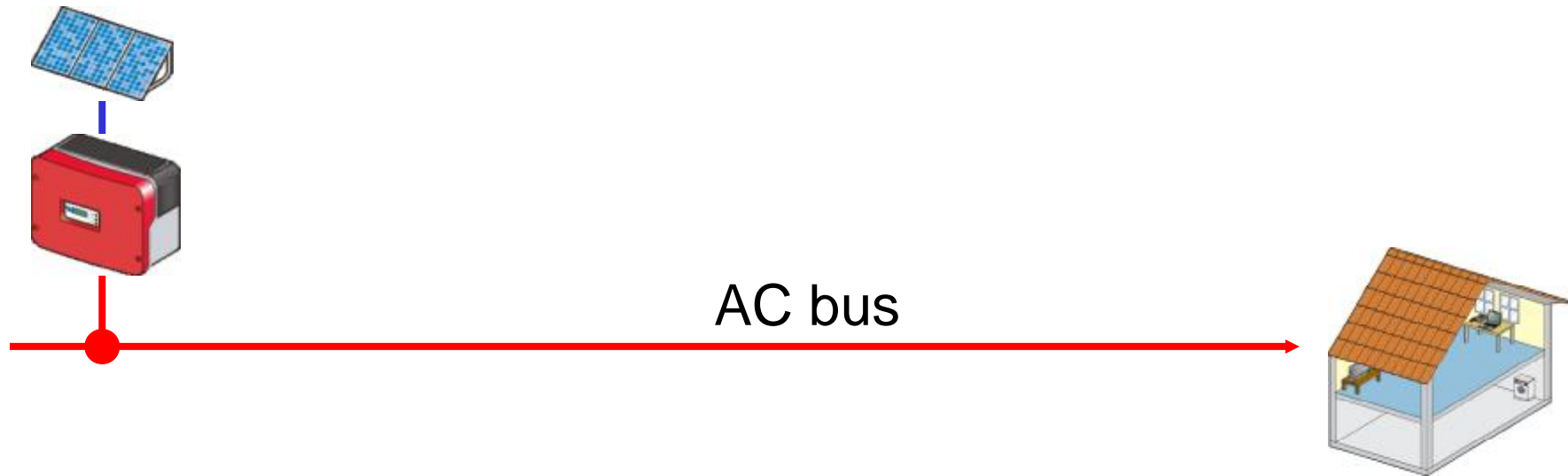
What is “Coupling“?



- n Supply line from the source to the load forms a “bus”



- n DC coupling: Connection of sources and loads via a DC bus



- n AC coupling: Connection of sources and loads via an AC bus

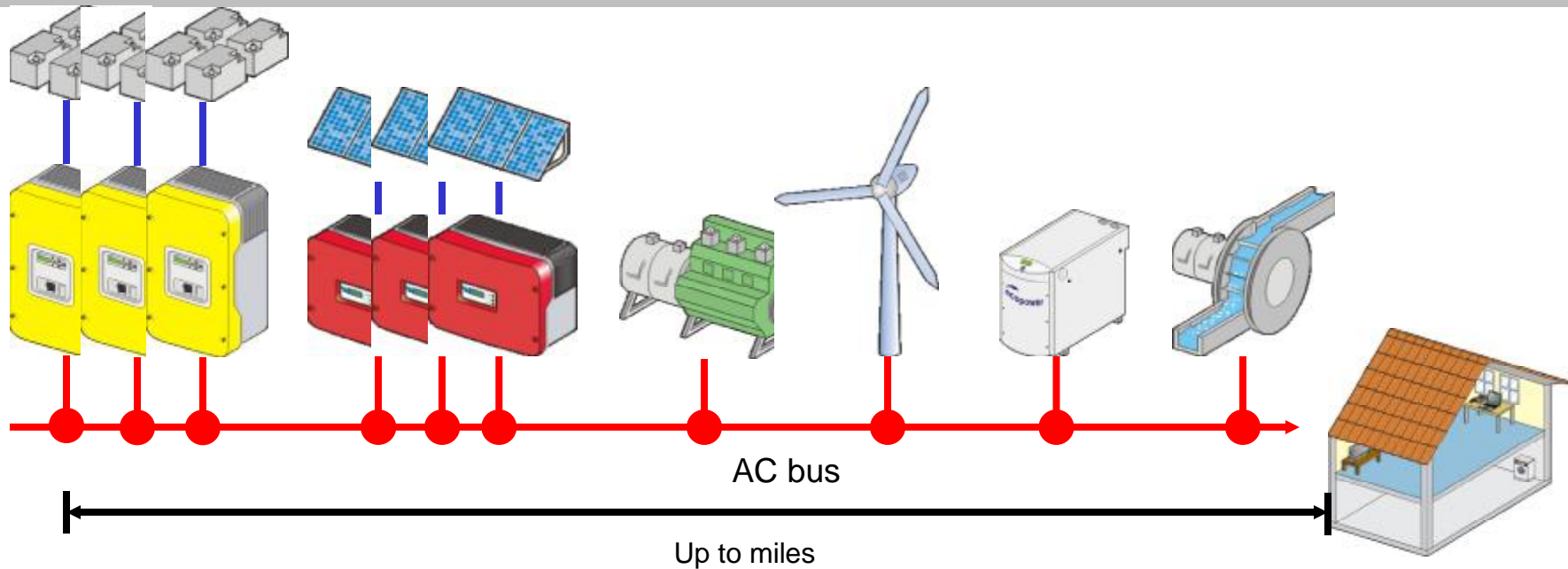
Advantages of AC Coupling: Planning

- n Simple design
 - o Manageable
 - o Modular

- n Special knowledge is not required
 - o Standard energy sources
 - o Standard installation technologies can be used

- n Little efforts
 - o Low planning costs
 - o Little planning time

Advantages of AC Coupling: Flexibility



- n Large selection of loads, energy sources, and system components
- n Great distances between components are possible
- n Simple expansion even after some years

Advantages of AC Coupling: Components

- n Independent selection of components
 - o Free choice due to grid compatibility
 - o Free choice due to variety of AC sources
 - o Free choice due to variety of AC loads

- n Low costs of components due to
 - o strong market competition
 - o availability almost worldwide

Advantages of AC Coupling: Expandable

- n Adding Sunny Islands
 - o without changing other components
 - o without reconfiguring the wiring
 - o independent of distances

- n Extension of phase number
 - o from 1-phase to 3-phase
 - o from 1-phase to split phase

- n Increase of source power without additional costs

- n Addition of loads without additional costs

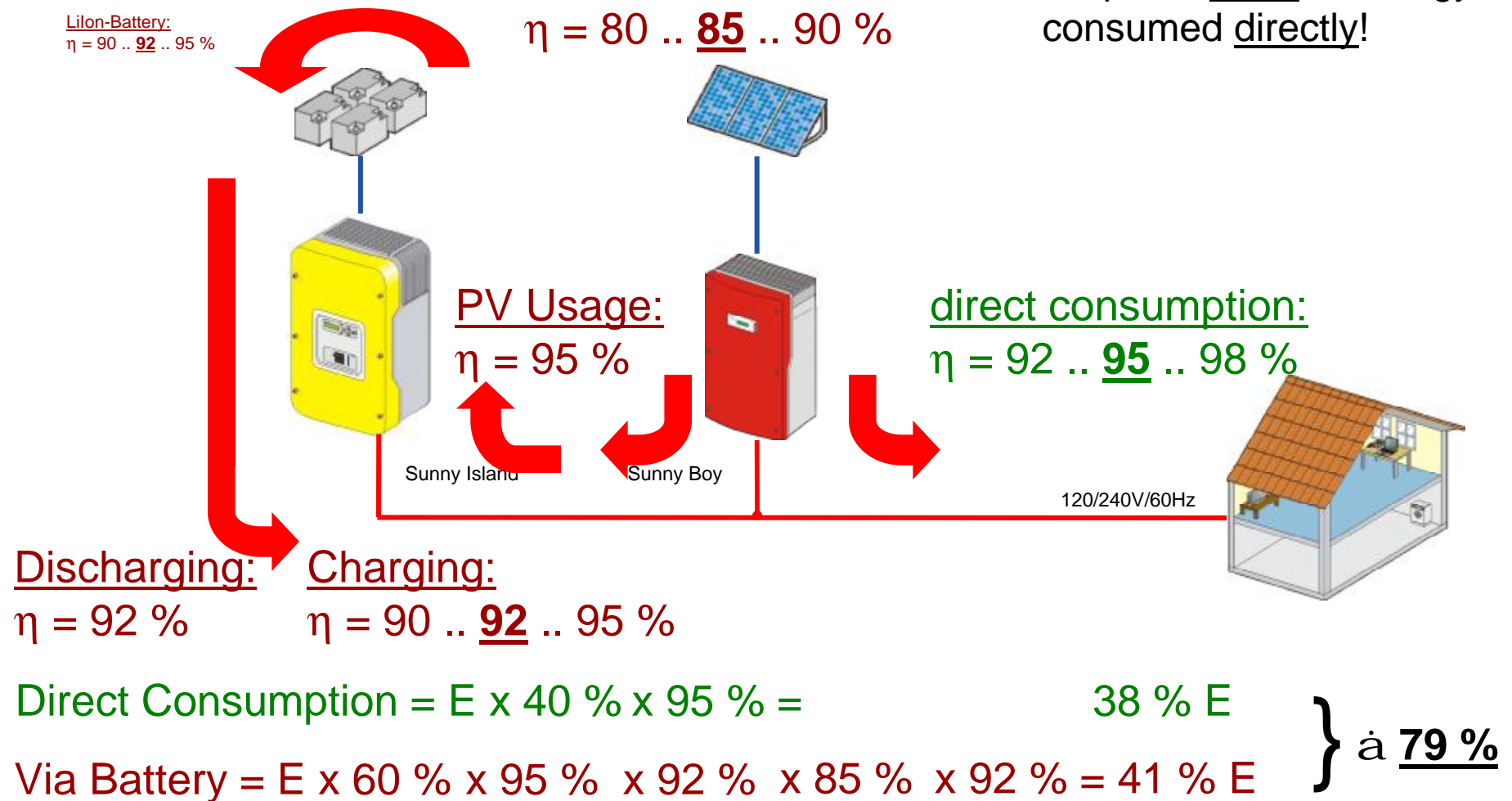
Efficiency with AC coupling (92% Inverter)

NiCd-Battery:
 $\eta = 55 \dots \underline{60} \dots 65 \%$

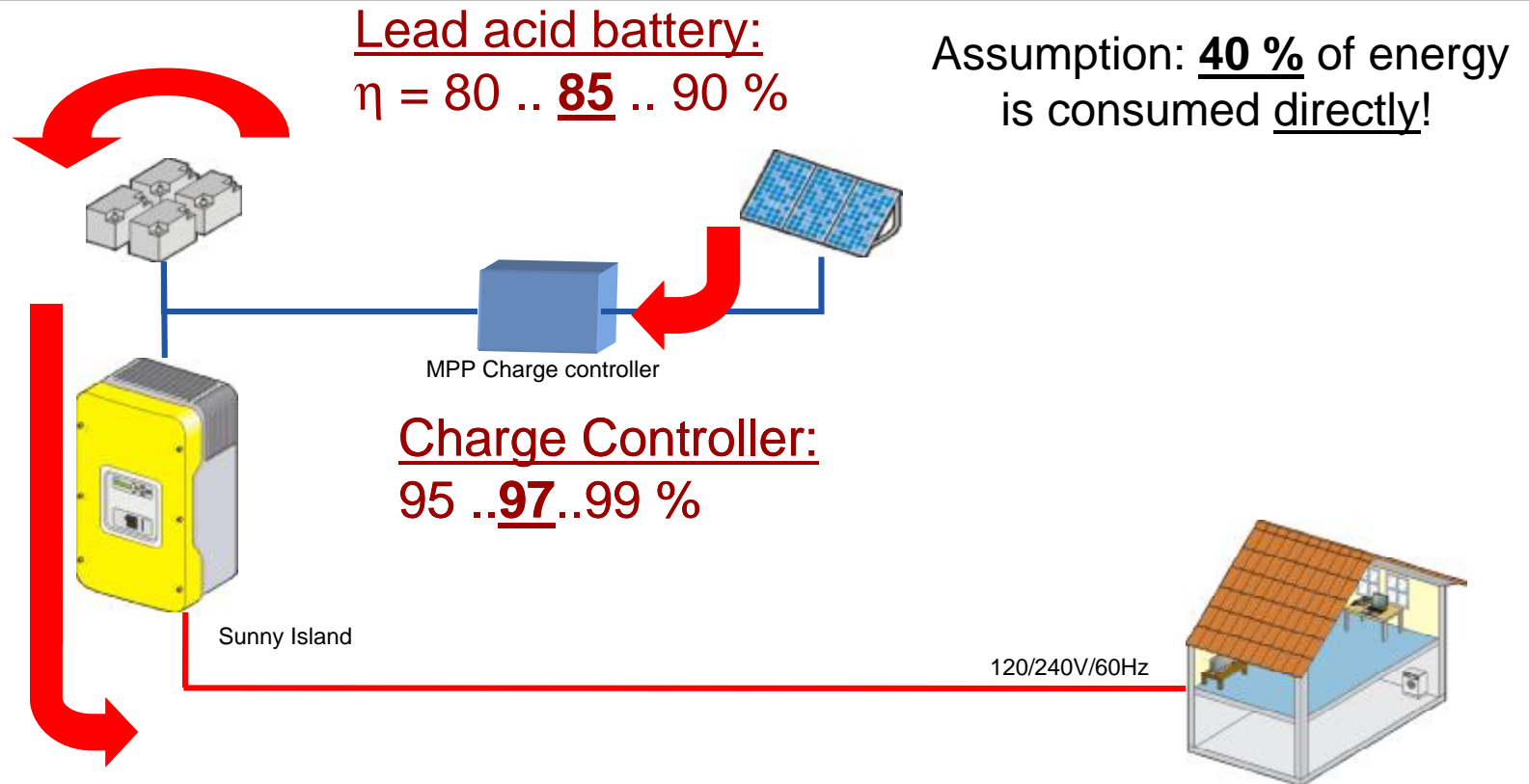
Lilon-Battery:
 $\eta = 90 \dots \underline{92} \dots 95 \%$

Lead acid battery:
 $\eta = 80 \dots \underline{85} \dots 90 \%$

Assumption: **40 %** of energy is consumed directly!

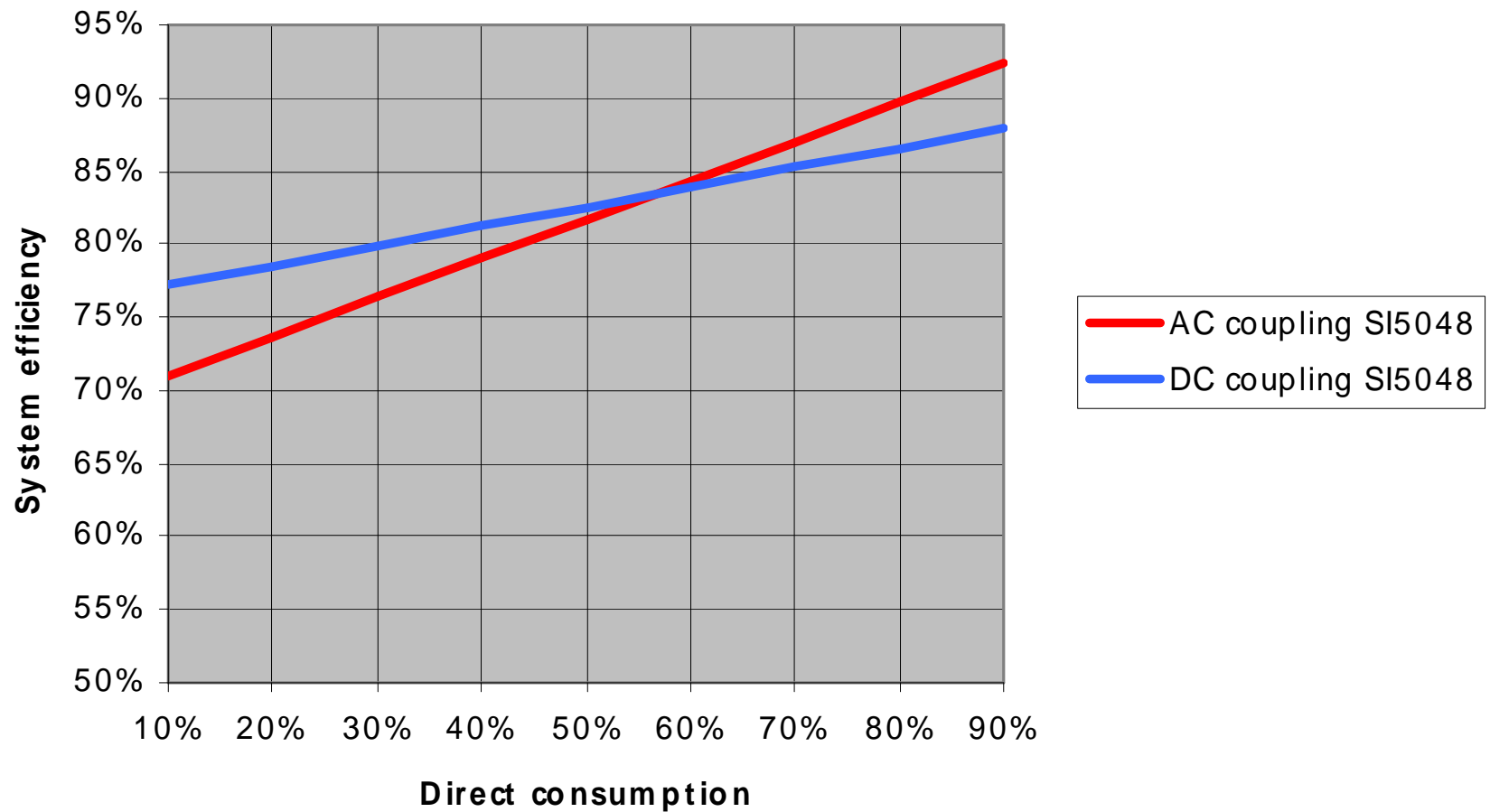


Efficiency of MPP DC coupling (92% inverter)



$$\begin{array}{lcl}
 \text{Direct consumption} & = E \times 40 \% \times 97 \% \times 92 \% = & 36 \% E \\
 \text{Over Battery} & = E \times 60 \% \times 97 \% \times 85 \% \times 92 \% = & 45 \% E
 \end{array}
 \left. \vphantom{\begin{array}{l} 36 \\ 45 \end{array}} \right\} \text{à } \underline{81 \%}$$

Efficiency with MPP DC coupling (92% inverter)

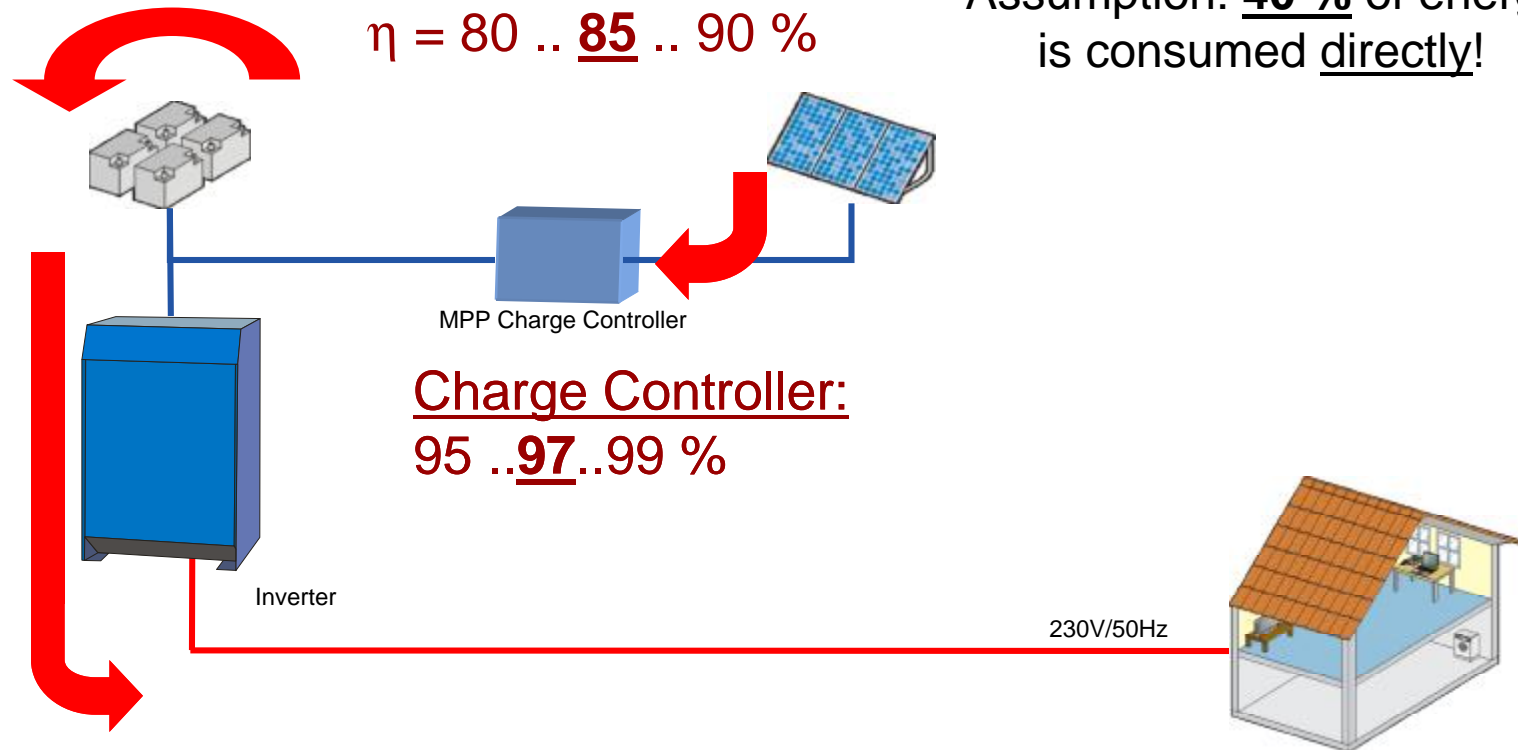


Efficiency with MPP DC coupling (90% Inverter)



Lead acid battery:
 $\eta = 80 \dots \underline{85} \dots 90 \%$

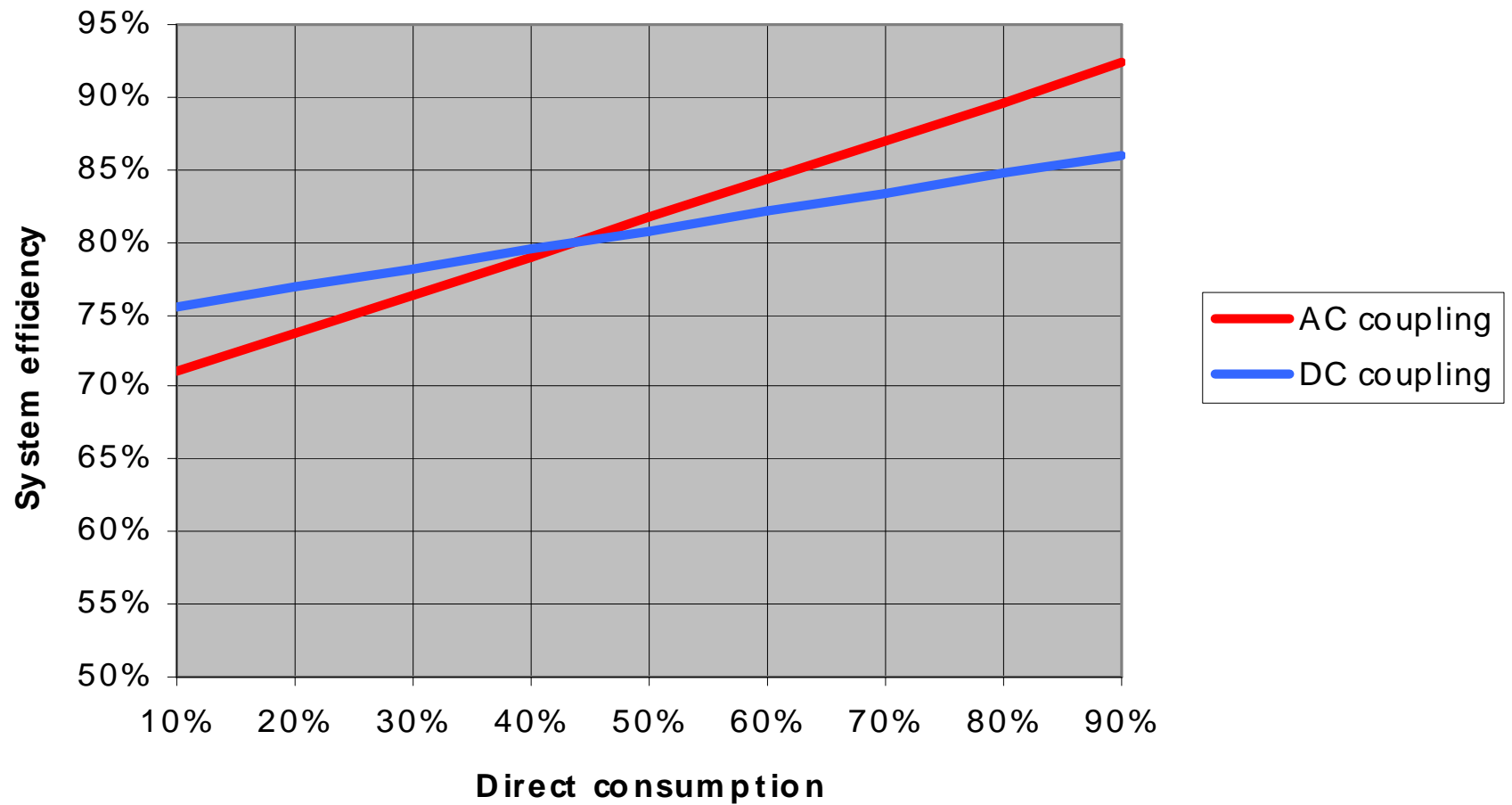
Assumption: **40 %** of energy
 is consumed directly!



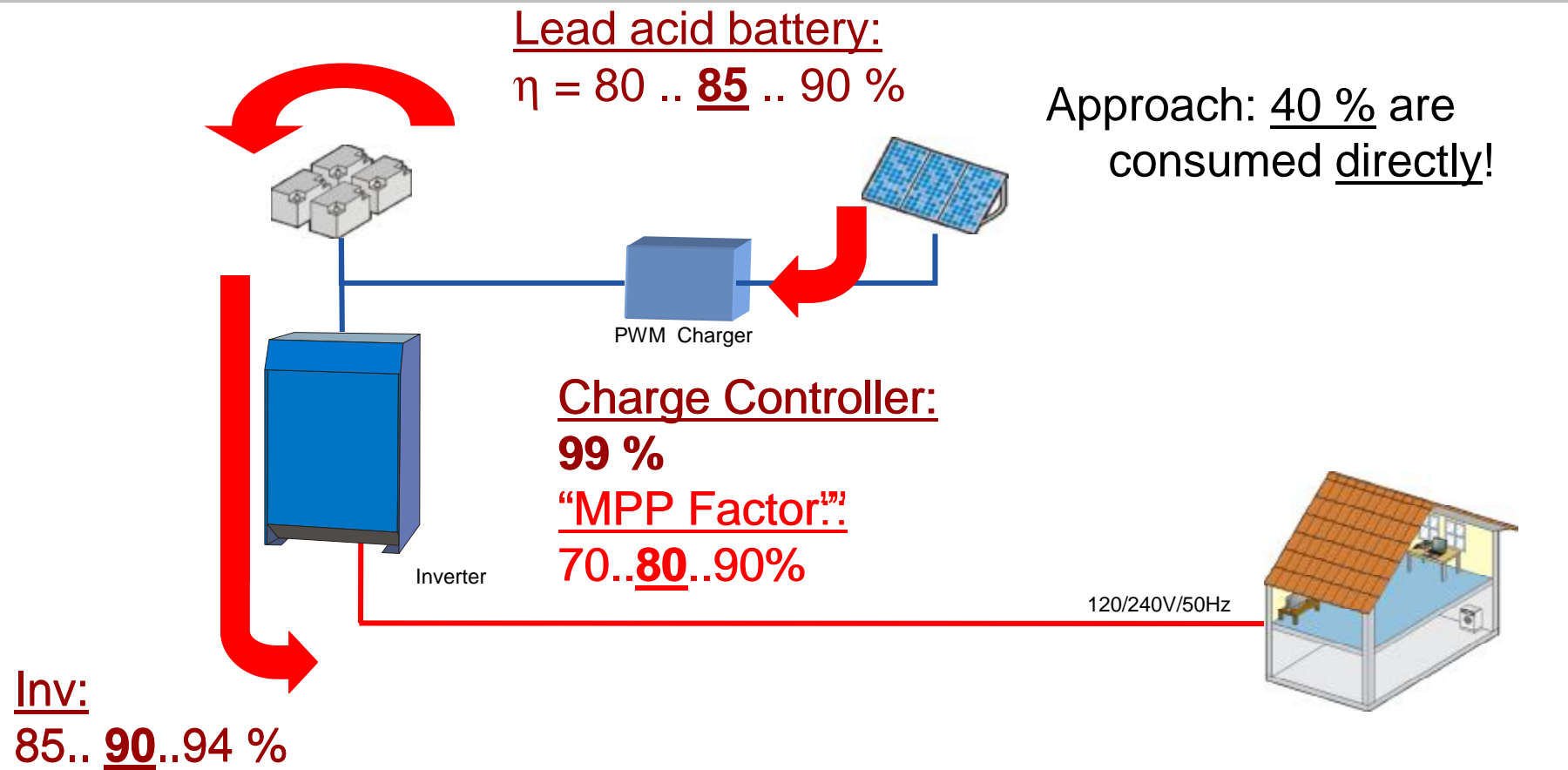
Inv:
 85.. 90..94 %

$$\begin{aligned}
 \text{Direct consumption} &= E \times 40 \% \times 97 \% \times 90 \% = 35 \% E \\
 \text{Over battery} &= E \times 60 \% \times 97 \% \times 85 \% \times 90 \% = 44 \% E
 \end{aligned}
 \quad \left. \vphantom{\begin{aligned} \text{Direct consumption} \\ \text{Over battery} \end{aligned}} \right\} \text{ à } \underline{79 \%}$$

Efficiency with MPP DC coupling (90% inverter)

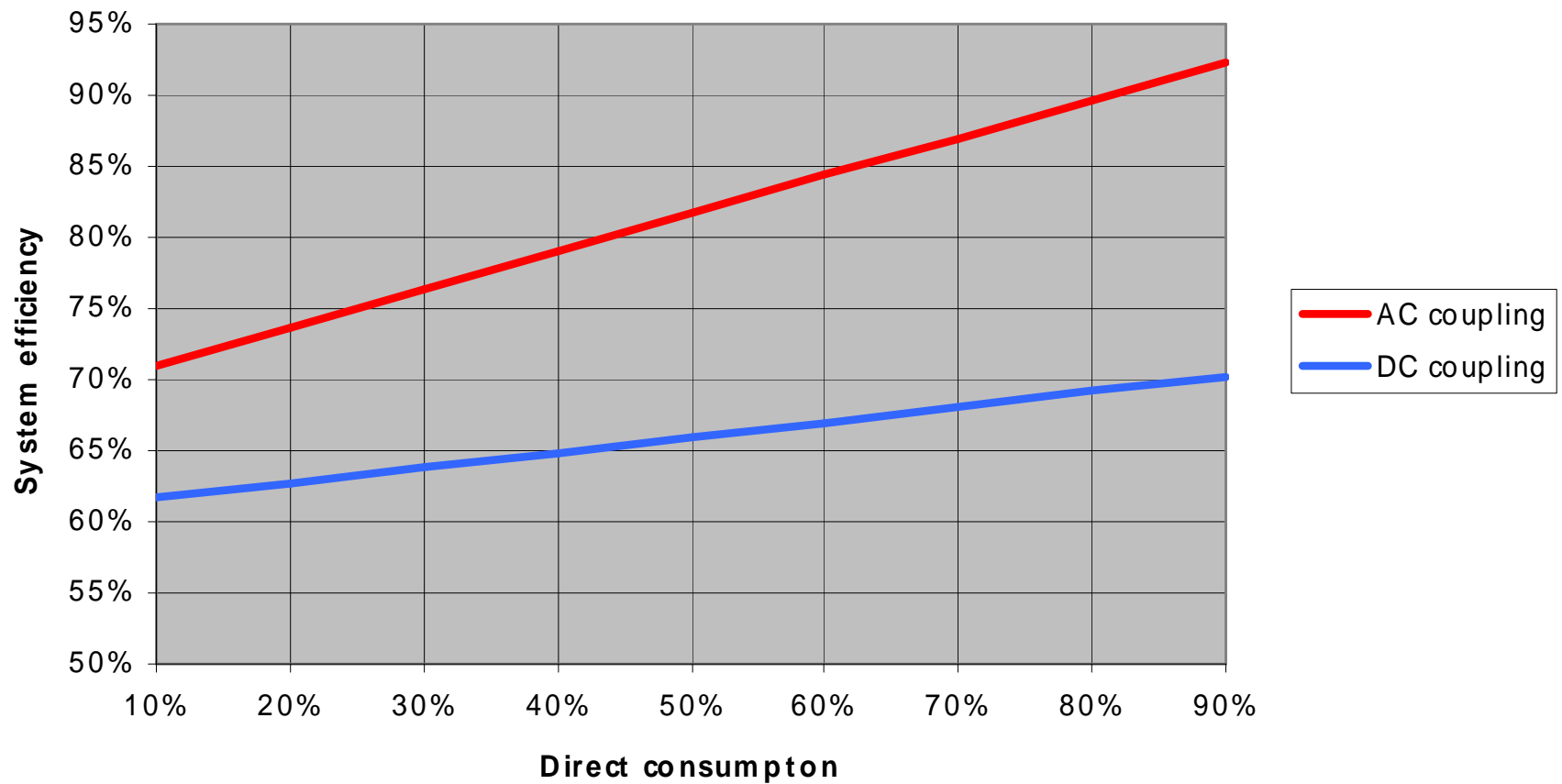


Efficiency with PWM DC coupling



$$\begin{aligned}
 \text{Direct consumption} &= E \times 40 \% \times 99 \% \times 80 \% \times 90 \% = 29 \% E \\
 \text{Over battery} &= E \times 60 \% \times 99 \% \times 80 \% \times 85 \% \times 90 \% = 36 \% E
 \end{aligned}
 \left. \vphantom{\begin{aligned} \text{Direct consumption} \\ \text{Over battery} \end{aligned}} \right\} \text{ à } \underline{65 \%}$$

Efficiency with PWM DC coupling



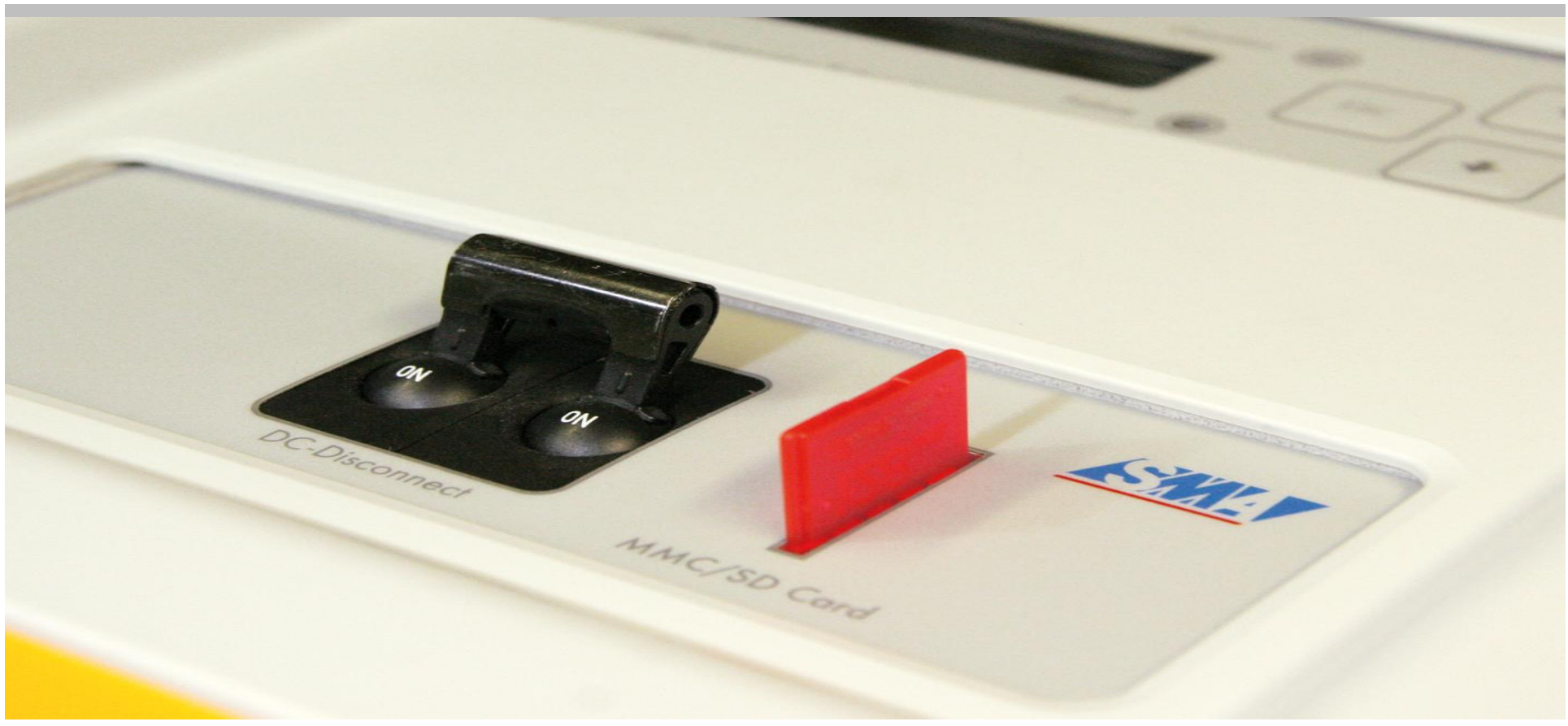
Overview of AC / DC Coupling



Requirement	AC Coupling	DC Coupling
Installation	++ standard	- specific
Distances	+ in the miles range	-- in the feet range
Extensibility	++ extendable	0 very limited
Costs	++ standard products, modular	-- expensive loads/wiring
Loads to be supplied	++ all	- Dc only
Power	++ up to MW	-- lower kW range
Black Start Capability	- limited – requires load shed relay function	++ occurs automatically



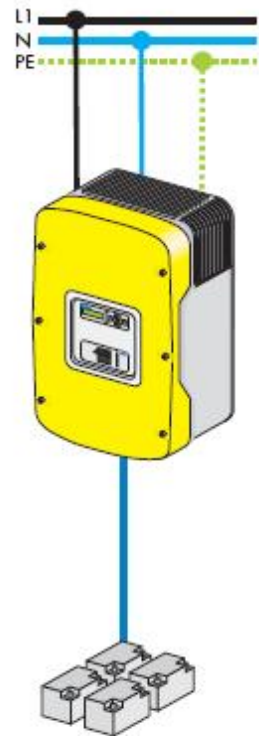
Sunny Island 5048U System Configuration Options



Single Phase Configuration (120V)

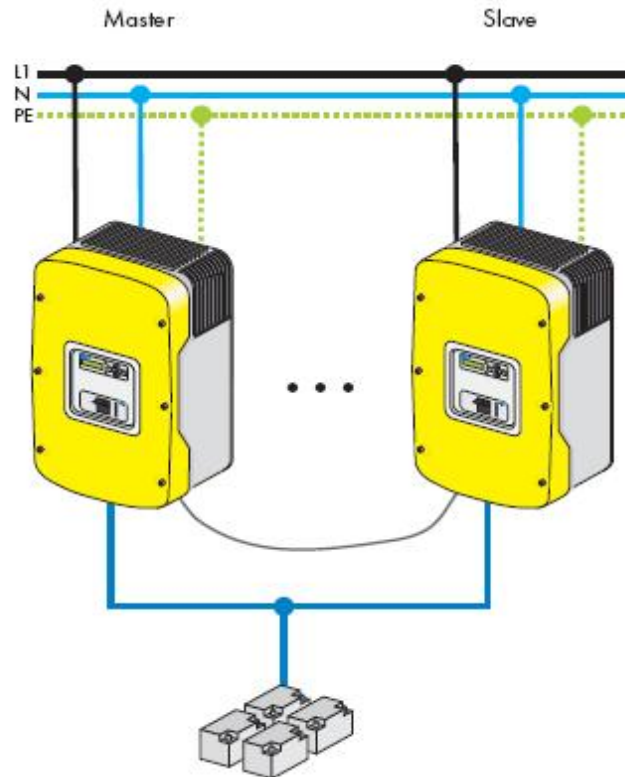


1-phase,
120 Vac, 5 kW



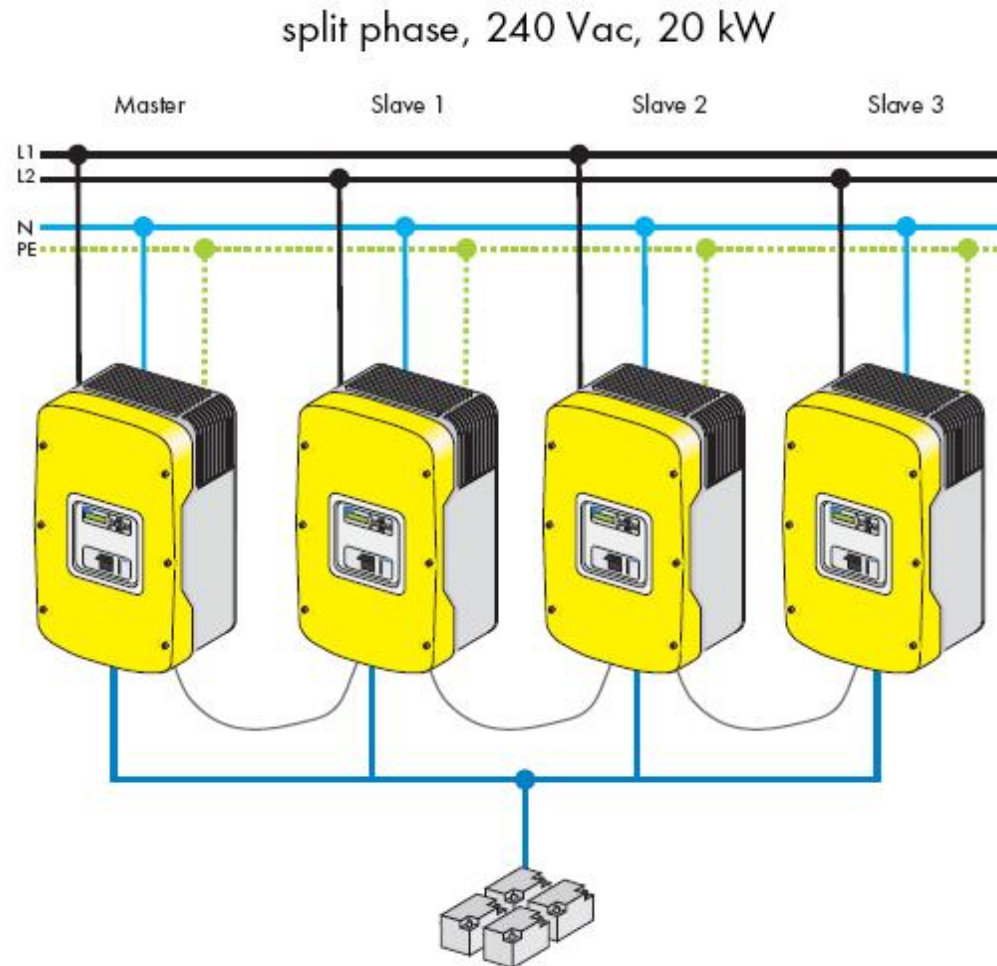
**Stand-alone plus
optional 120/240V
autoformer**

1-phase parallel,
120 Vac, up to 20 kW



One Master and one to 4 slaves

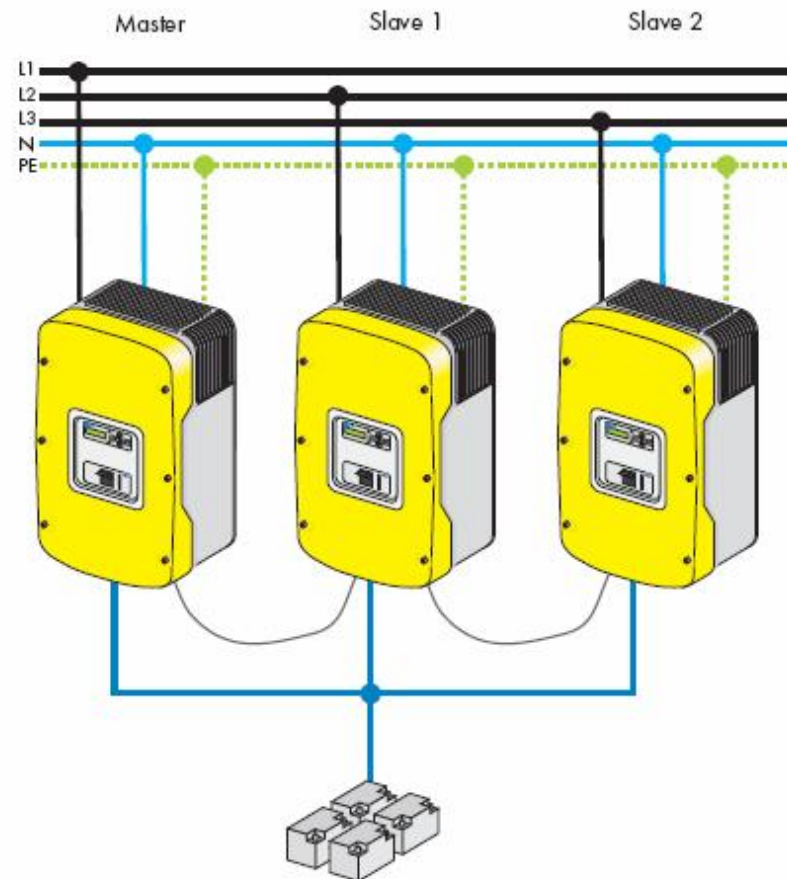
Dual Split Phase (Single Phase 240)



Three Phase



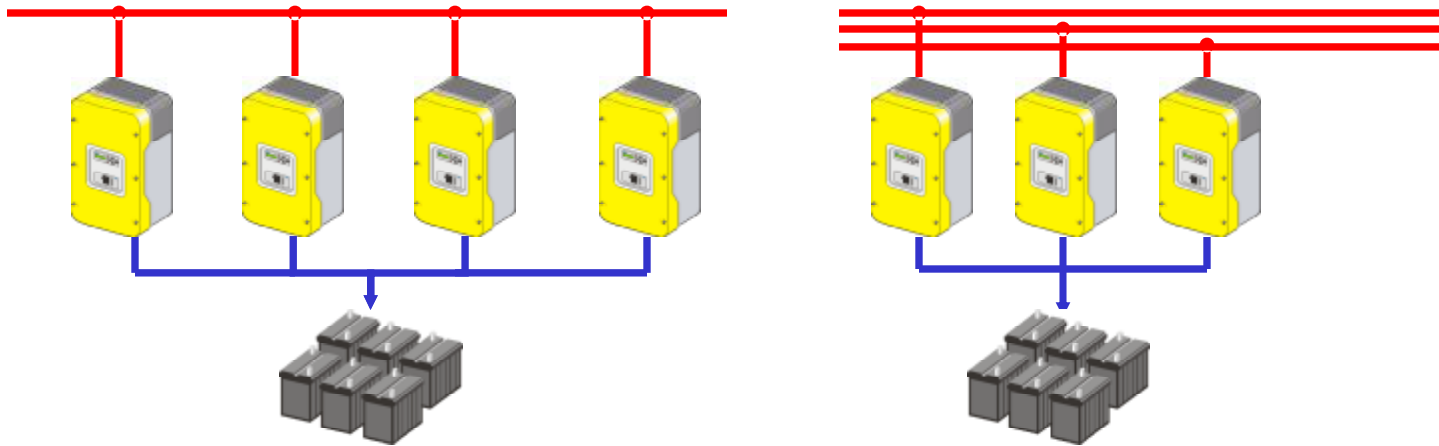
3-phase, 120/208 Vac, 15 kW



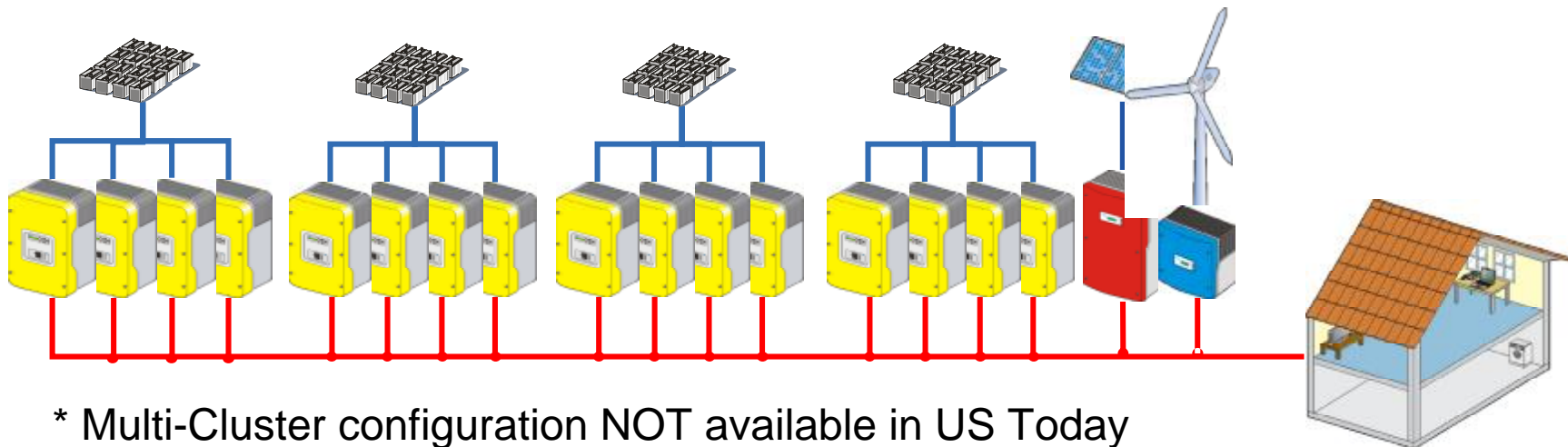
Definition – Cluster / Mult-cluster (SI Collective)



n Cluster = Several Sunny Islands, One Battery, Common Load

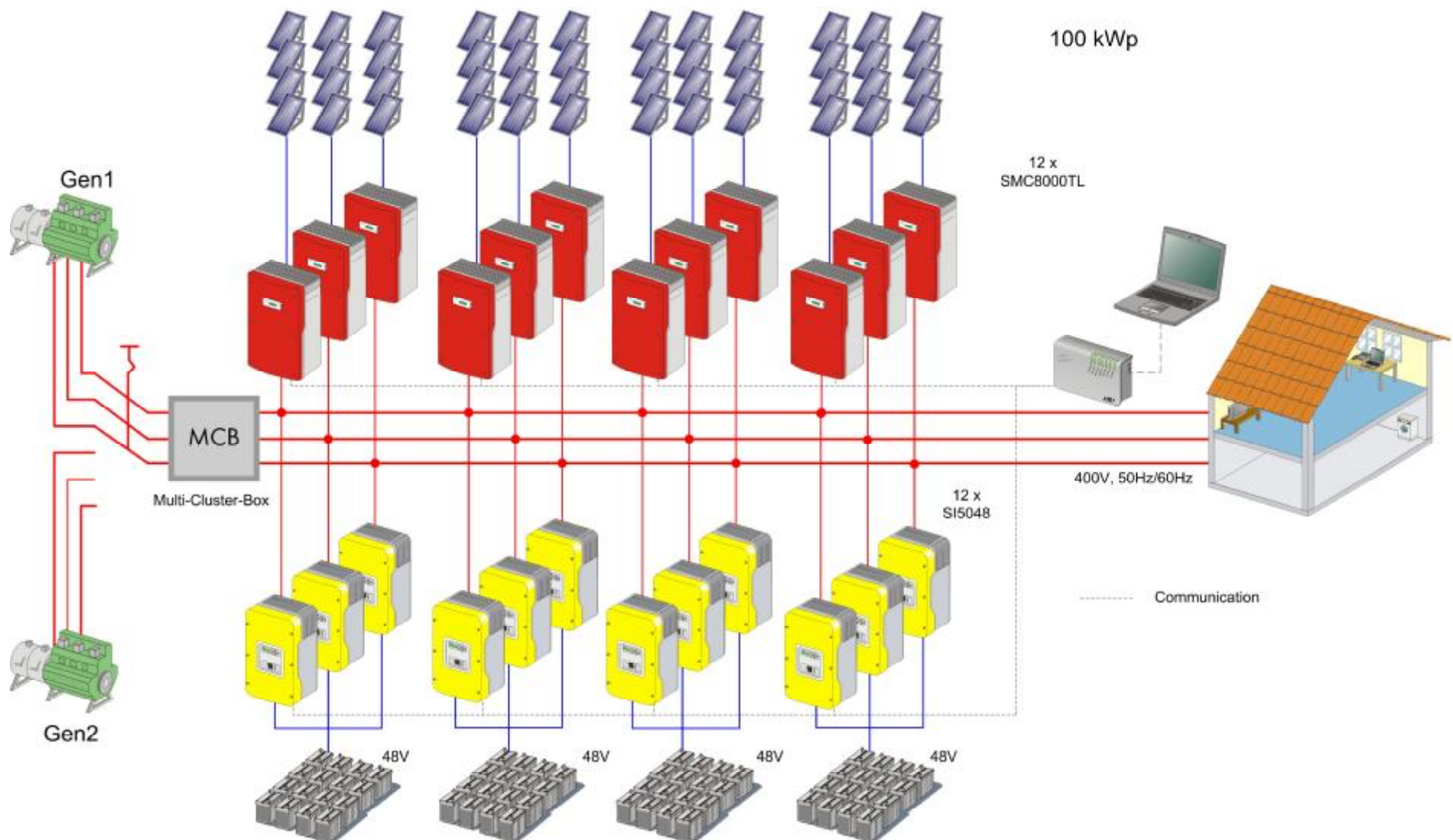


n * Multi-cluster = Several Clusters in parallel operation (SI Collective)



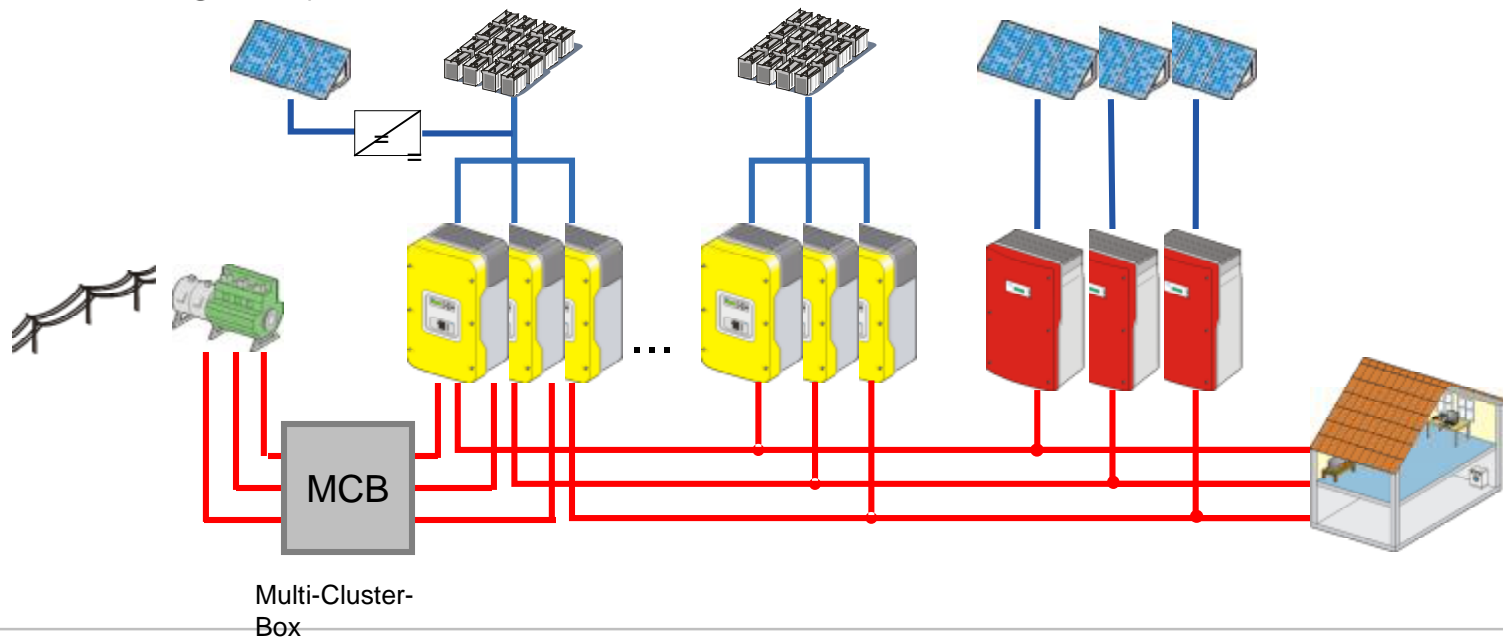
* Multi-Cluster configuration NOT available in US Today

Planned village power supply (78kW)

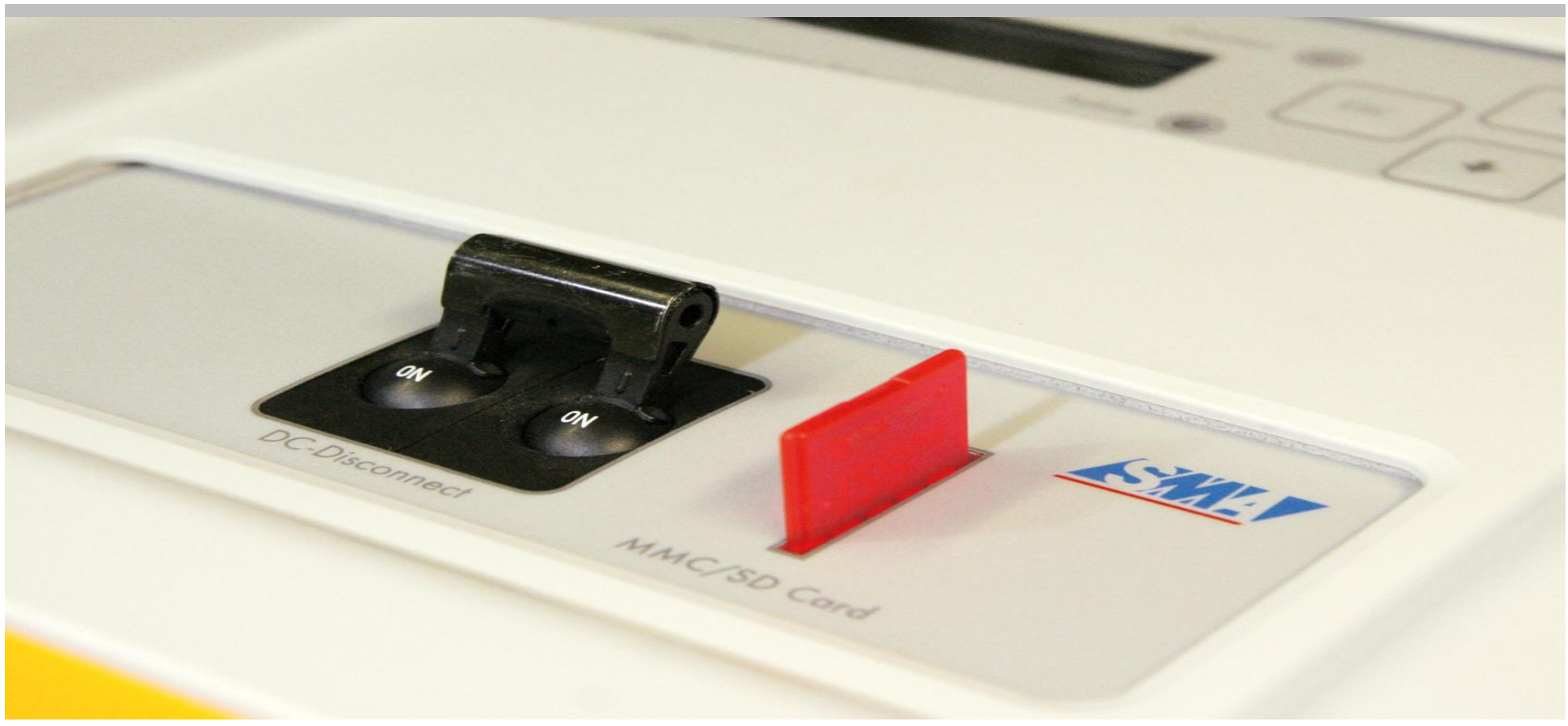


n Highest Flexibility

- AC and/or DC coupled systems are possible
- Single phase, split phase, and three phase configurations
- Interactive operation with generator and/or public grid
- For Off-Grid Systems up to 20 kW per cluster in (Single- or Split phase), 15 kW per cluster in 3 Phase
- Larger systems possible in future with multi-cluster box (MCB)



Configuring Sunny Island 5048U

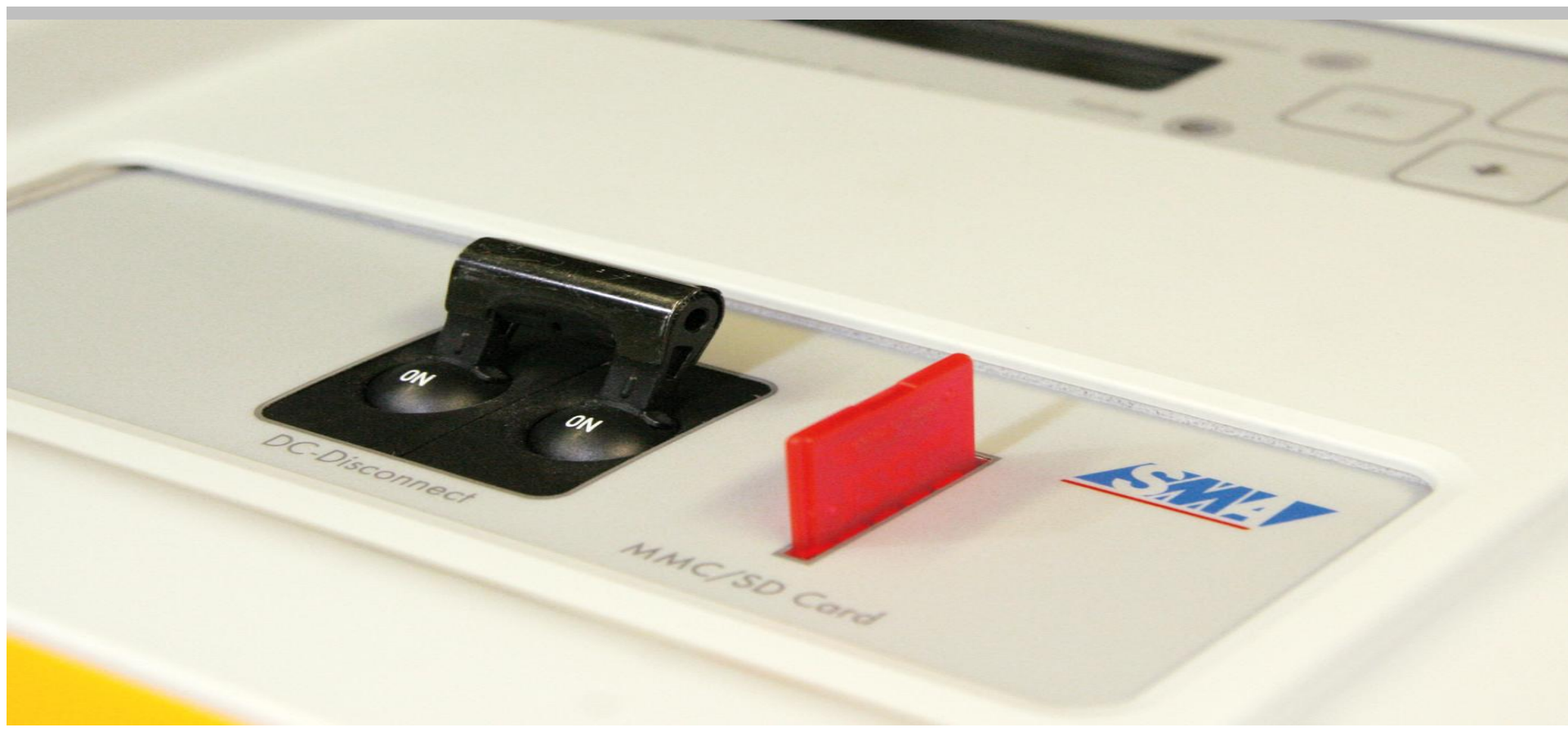


Quick Start Guide – Several Options

- n **"Start System"** (if you have accidentally accessed the QCG and only would like to restart the system)
- n **"New System"** (if you would like to start a new system or perform changes to the system configuration) –
- n **"New Battery"** (if you would like to change the main battery settings, but retain the system configuration) –
- n **"Emerg Charge"** (if you would like to charge a deeply discharged battery using an external source)

- n Quick Configuration Guide
 - o Only 6 steps for initial startup of the system
 1. **System Configuration (See Overview Table)**
 2. **Device Configuration (Master or Slave#)**
 - a. **Slave configuration stops here.**
 3. **Date and Time**
 4. **Battery (type and capacity)**
 5. **Nominal voltage (see below)**
 6. **Maximum generator current and generator interface**
- n Change of system voltage (DC) in case of failed battery cells
 - o 48V, 46V, 44V, 42V adjustable
 - o Over all, 3 cells can quit working

5048U System Management



- n System Management
 - o Control of other Sunny Islands
 - o Connection to additional sources
 - o Regulation and control of energy sources
 - o Programmable relay controls

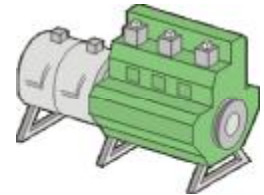
- n Battery Management
 - o Efficient battery charge and discharge
 - o Sophisticated charge control algorithms prolong service life
 - o b

- n Load Management
 - o Connection and disconnection of loads
 - Based on battery SOC, time of day, load level, etc.
 - o Overload capability for motor starting

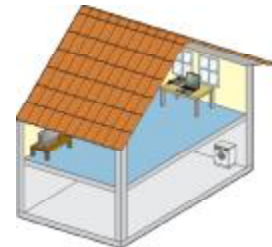
System Management Functions



- n Power Control of other AC-Energy Sources
 - o (Sunny Boy, Windy Boy, Generator)



- n Automatic start and stop of generators
 - o SOC dependent
 - o Load dependent
 - o Time dependant



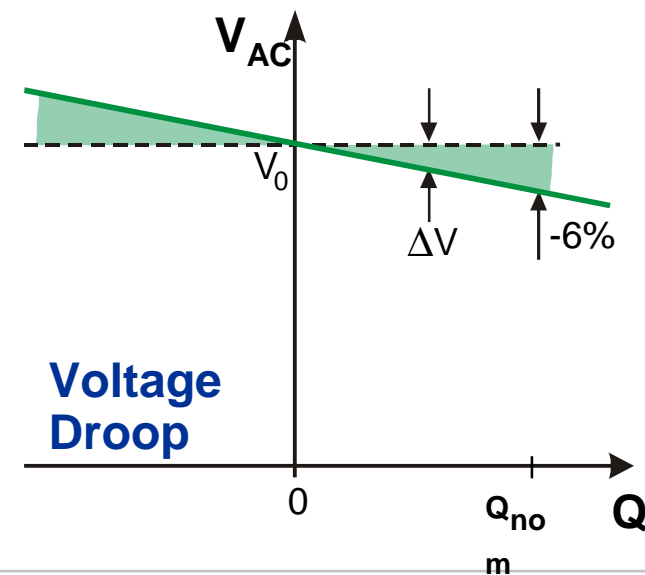
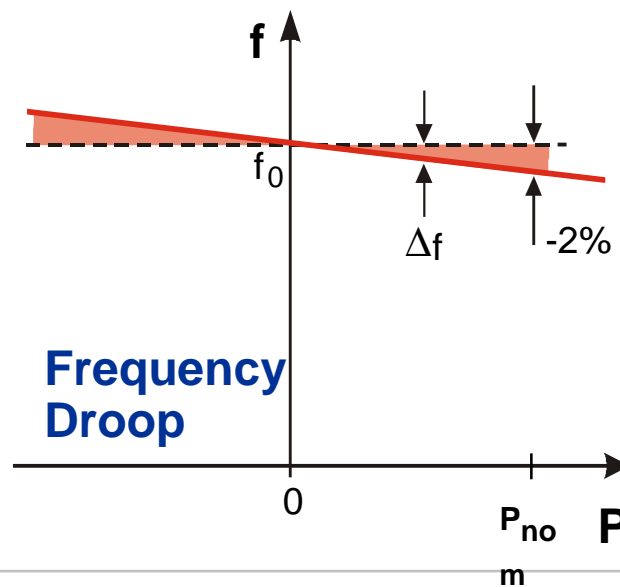
- n Load shedding
 - o SOC dependent
 - o Load dependent



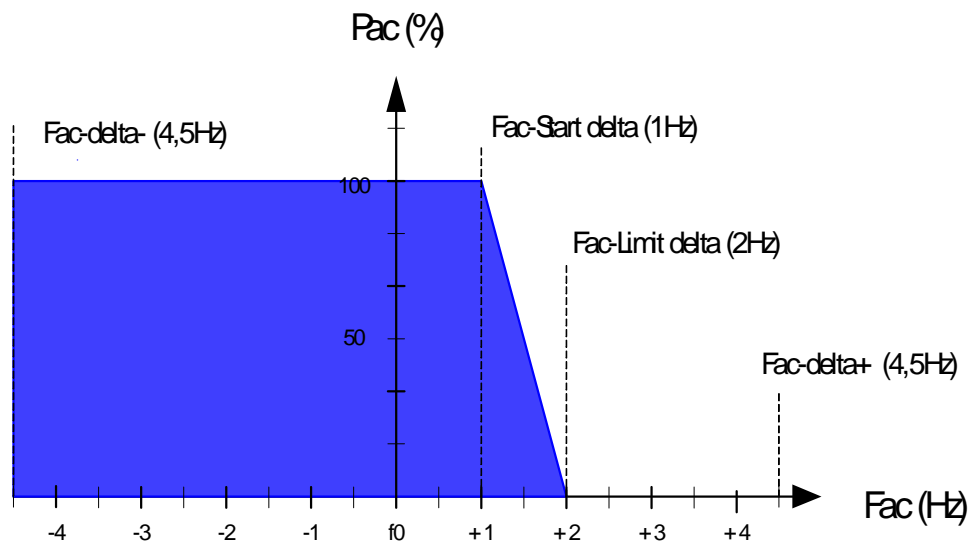
- n Load dependent control of other Sunny Islands
 - o (Sleep-Mode)



- n Parallel operation of multiple battery inverters with diesel generators and/or public grid
- n Based on P/f - and Q/V-Statics of energy sources (analogous to conventional public power supplies)
- n Statistics are implemented within *Sunny Island*® battery inverters

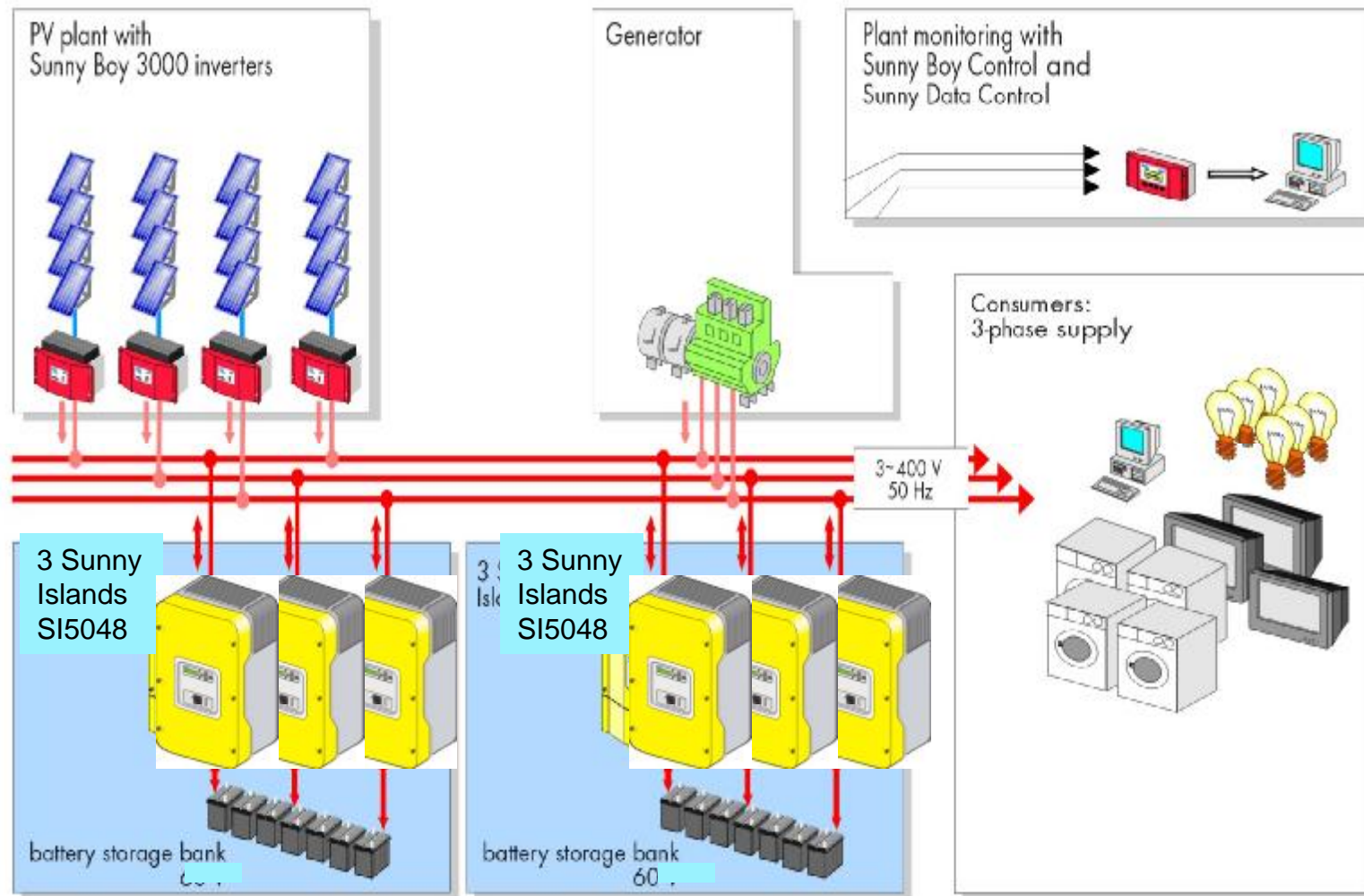


n Frequency Shift Power Control



- No additional communication necessary
- A rising grid frequency lowers the energy output of the Sunny Boys

Examples for usage of Droop-Mode



- n Relay control by Sunny Island 5048
 - o 2 integrated relays in each inverter
 - o Functions are selectable for each relay
 - o More than 15 different functions available today
 - Other functions can be added as needed by market
 - o More Sunny islands equals more functions (4x Sunny Island within a Cluster = 8 Relays)
 - o Relays have common, NO & NC connections

Relay control functions SI5048U

- n SOC dependent (in %)
 - o At what SOC does the relay close
 - o At what SOC the relay open
 - o What is time of day ?
 - 2 independent time periods with programmable SOC limits

- n Power dependent (in kW and minutes)
 - o At what power does the relay close
 - o How long has the power been above the limit before activated
 - o At what power does the relay open
 - o How long has the power been below the limit before deactivated

Other Relay Control Functions

- n Time dependent (Timer based)
 - o 2 independent timers
 - o Cyclic usage (every day at 10:00 / every Friday)
 - o Usage of date and time (on 12.04.2009)
 - o Usage of a running time (01:20:45)

- n Other functions
 - o Close/open while in absorption phase
 - o Close/open when a warning or failure occurs
 - o Close/open while Sunny Island is in operation
 - o Close/open while the generator is in operation
 - o Close/open while the grid is present
 - o Control of battery room fan
 - o Control of battery bubbler (electrolyte circulation pump)

n Silent Mode

- o Operation grid tied as backup system
- o Battery is fully charged
- o Loads are completely supplied by grid

n Benefits:

- o Stops switching operation
- o Lowers SI internal power consumption (25 Watts >> 4 Watts)
- o Still transfers loads seamlessly in case of a grid failure
- o Reduces energy needed to keep batteries charged
- o Switches to float charge periodically to keep battery at high SOC
- o Protects batteries against over charging

- n Short circuit detection
 - o Short circuit in Off-Grid system or in an external source
 - o Current limit is five times the nominal current
 - o Disconnection of external sources within 20ms
 - o Carrying of a short circuit current (120 Amps AC) for 100ms
 - o Allows tripping of over current devices



Overview of Safety Features

- § DC reverse polarity protection, short circuit safe
- § Integrated DC breaker
- § AC current limitation for generator / grid
- § Over and under voltage detection AC/DC
- § Over and under AC frequency
- § Temperature compensated battery charging
- § High battery temperature shut down
- § Reactive power compensation of the generator
- § Generator Relay failure detection
- § Generator: Reverse Power Detection
- § Over temperature protection

Battery Management System



n Battery types

- o FLA: Flooded Lead Acid
- o VRLA: Valve Regulated Lead Acid
- o NiCd: Nickel Cadmium/Nickel Iron

n Battery capacities

- o Capacity range: 100 – 10,000 Ah
- o Adjustable battery voltages:
48V, 46V, 44V, 42V

n Accurate evaluation of State-of-Charge

- o Adaptive algorithm learns over time
- o Based on Voltage, Current, and cycle history



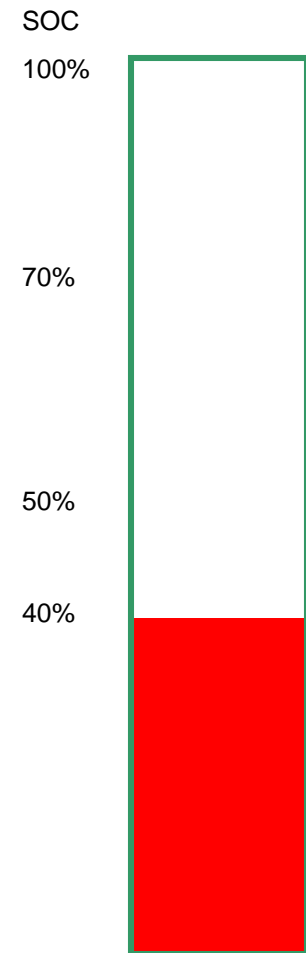
- n The “State of Charge” (SOC) describes the amount of energy contained in the battery as a percentage of it’s capacity
- n If there was a battery with a capacity of 100 Ah and there is 70 Ah of energy remaining in this battery, the SOC is 70%.
- n In Sunny Island systems the SOC represents a central value, which is decisive for almost every switching operation within a system.

Generator start and load shedding by SOC



4 different battery states

- n Normal (Normal)
- n Battery “Low” (Warning)
- n Battery discharged (Low)
- n Battery deeply discharged (Critical)

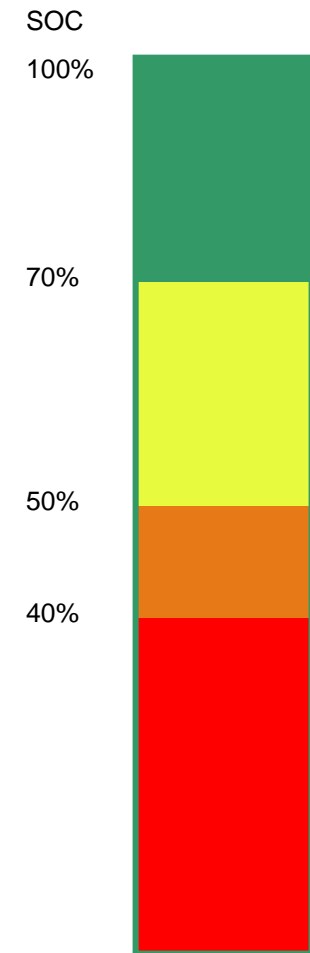
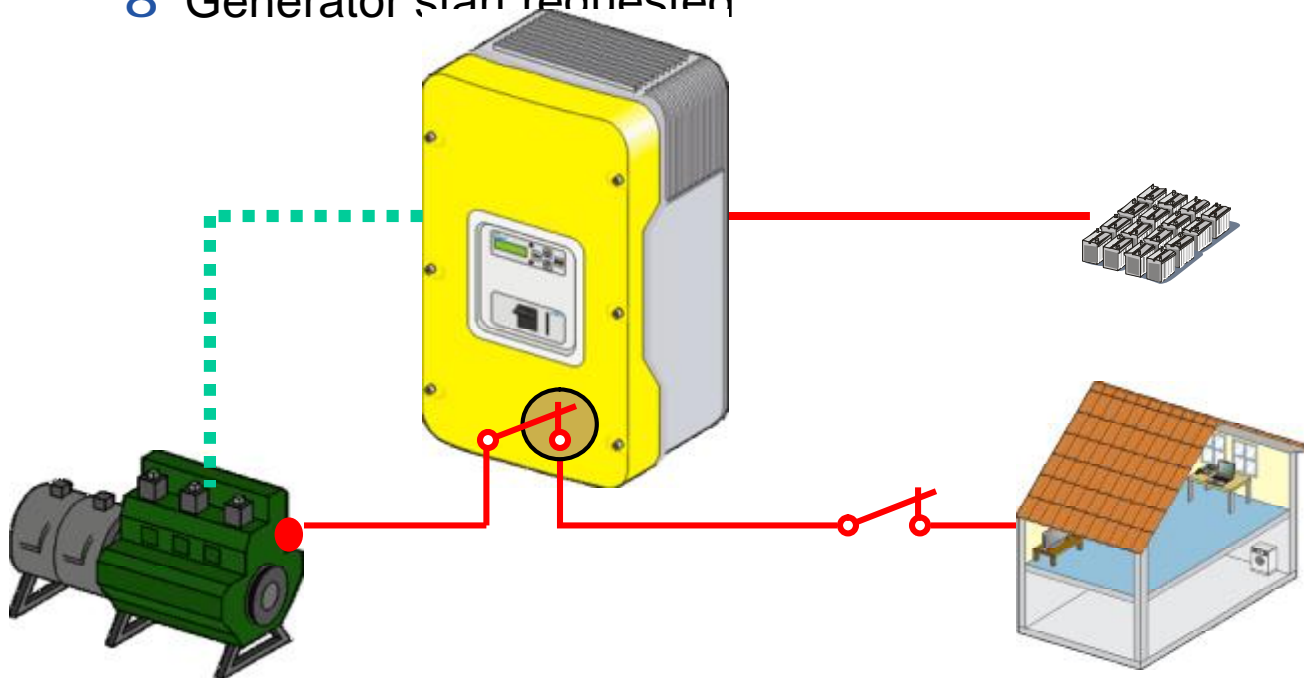


Note: No real SOC is being calculated. The SOC is being approximated out of the current-voltage curve.

Adjustable battery SOC limits –1



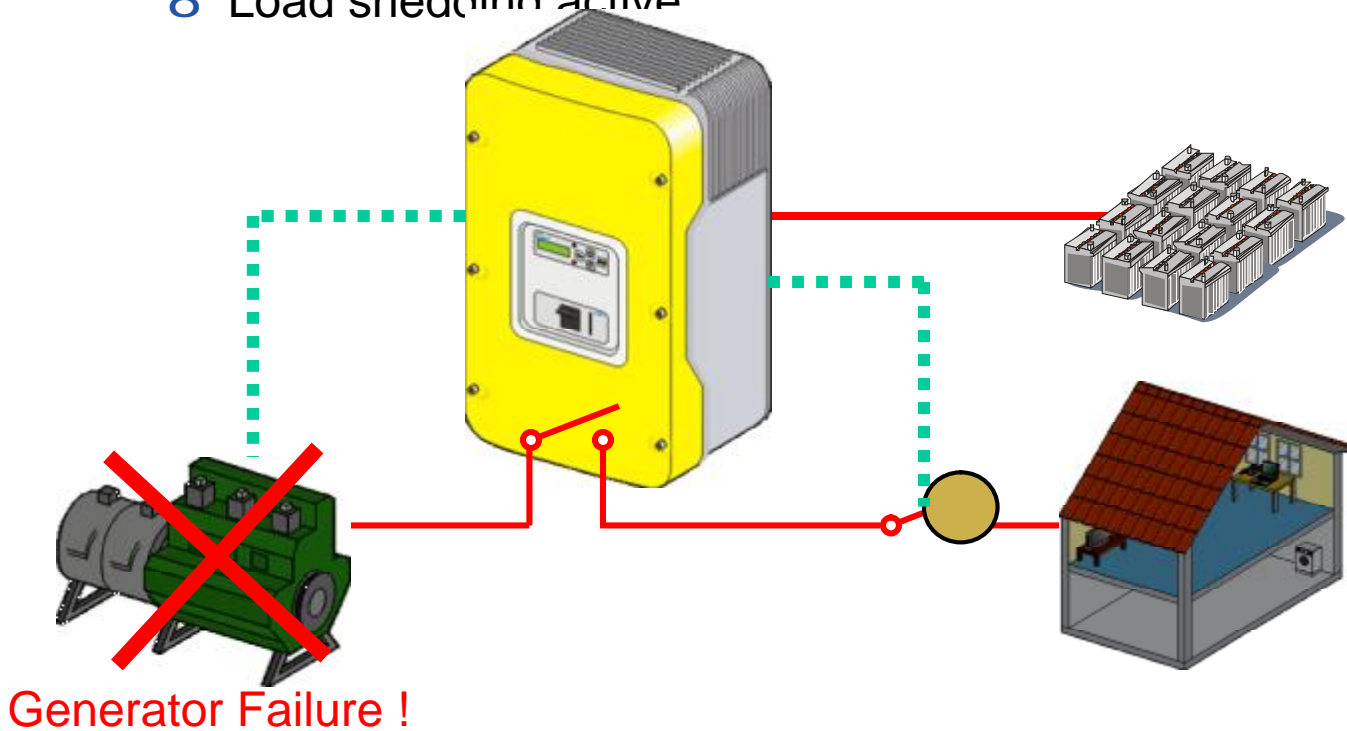
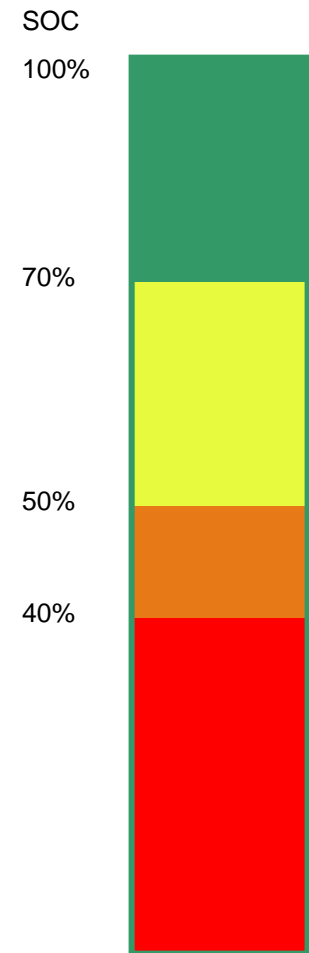
- n SocLim1 – State-of-Charge Limit 1
 - o Value in %, e.g. 70%
- n Normal >> Warning
 - o Generator start requested



Adjustable battery SOC Limits - 2



- n SocLim2 – State-of-Charge Limit 2
 - o Value in %, e.g. 50%
- n Warning >> Low
 - o Load shedding active



Adjustable battery SOC Limits - 3

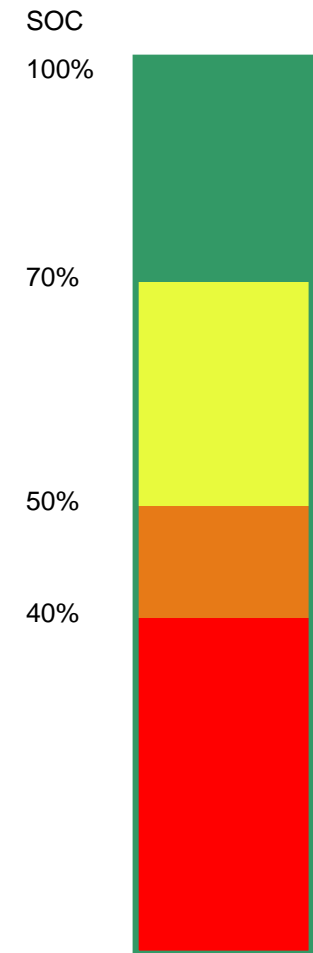
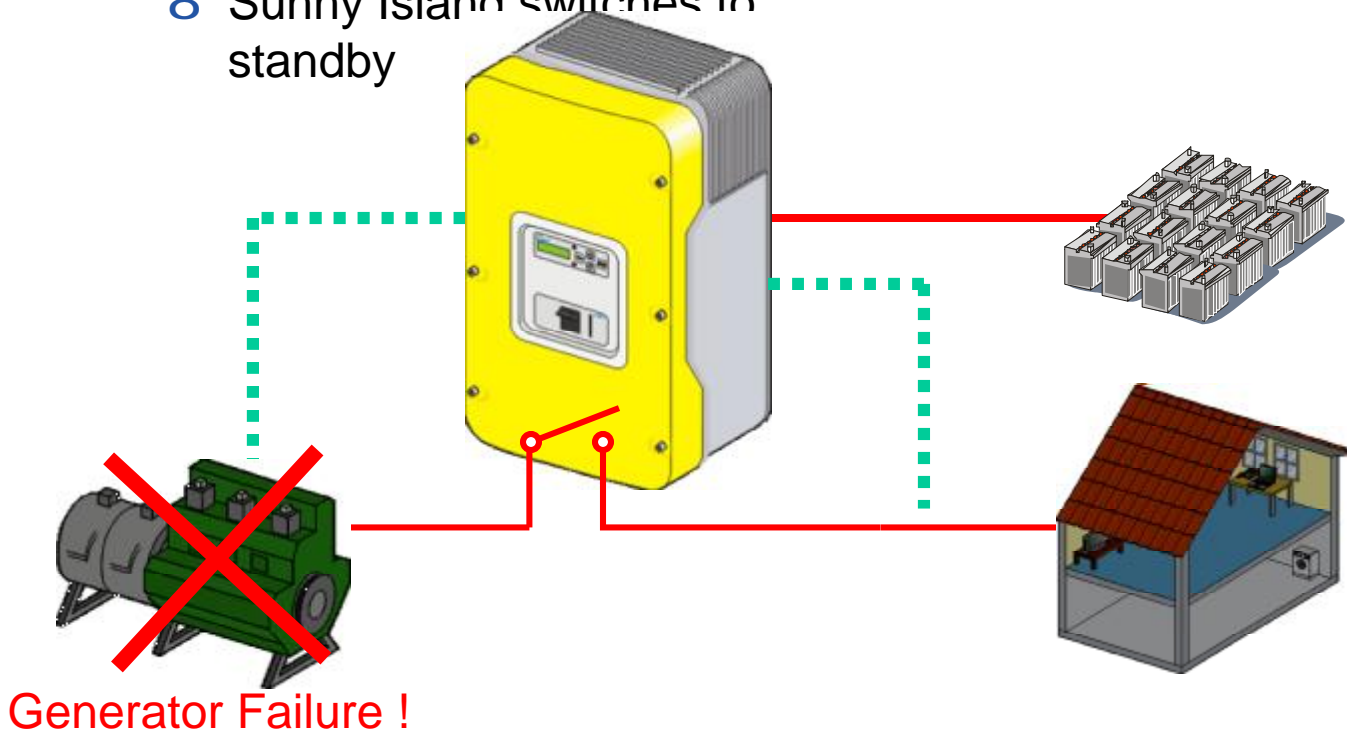


- n SocLim3 – State-of-Charge Limit 3

- o Value in %, e.g. 40%

- n Low >> Critical

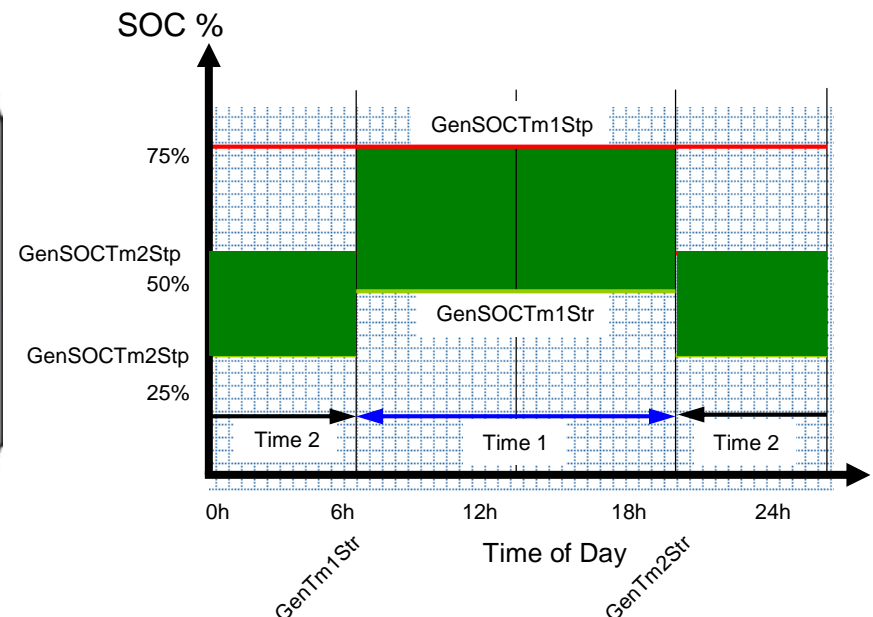
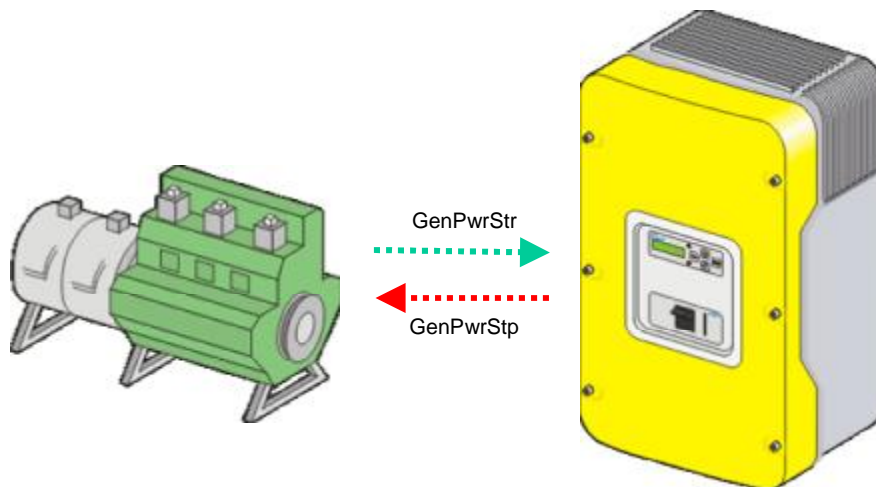
- o Sunny Island switches to standby



Time dependant SOC generator control

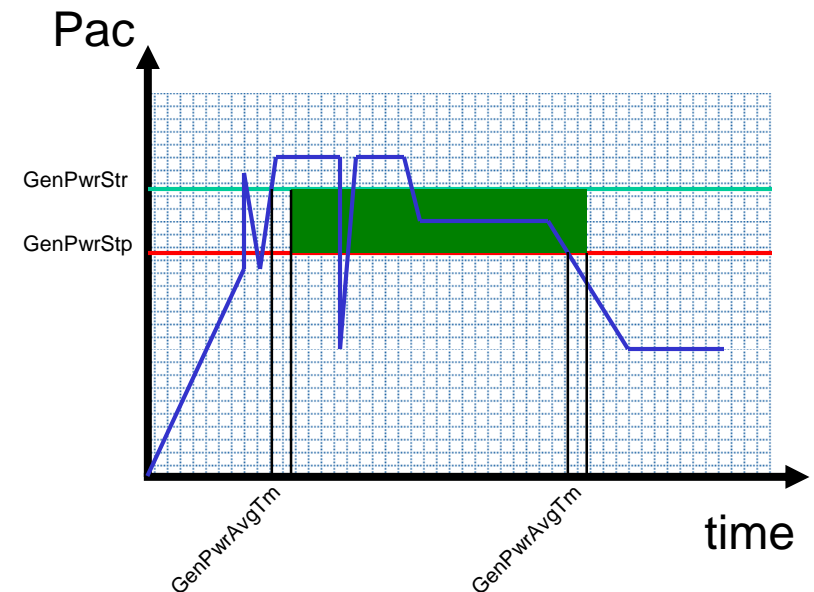
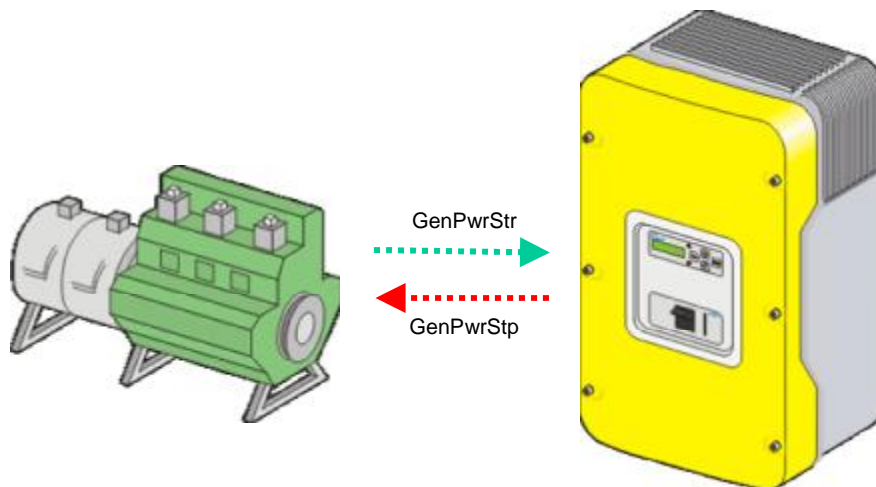


- n Two time periods with independent SOC levels can be defined
 - o Lower generator start SOC can be specified to prevent generator operation during night time hours, i.e. “quiet time”
 - o Still allows generator start request if battery becomes critically low during “quiet time”
- n Additional time dependant generator run time or load activation can also be scheduled using other programmable relay options on a daily or weekly schedule



Load dependent generator control

- n When load power exceeds the programmable Generator Power Start (GenPwrStr) level the generator will be requested
- n The generator continues to run as long as load power stay above the programmable Generator Power Stop (GenPwrStp) level, or for the minimum generator running time, whichever is greater.
- n Both Start and Stop commands require the power to be outside the limits for a programmable time period (GenPwrAvgTm) to avoid starting or stopping due to transient conditions



Batteries in Sunny Island Systems



Sunny Island Workshop



- n What is application ?
 - o Off grid or grid backup
- n What is the electrical load on the system ?
 - o Are some loads non-critical
- n How large is the PV array ?
- n Are other energy sources present ?
 - o Generator
 - o Wind Turbine
 - o Hydro turbine
- n Sizing off grid systems



- n High availability and safety of operation by
 - o Disconnection in case of over temperature
 - o Disconnection in case of exhaustive discharge
 - o Disconnection in case of overcharge
- n Long battery service life by
 - o Automatic full and equalizing charge
 - Doubling of service life
 - o Prevention of exhaustive discharge by SOC monitoring
 - utilization of battery capacity increased by 30%
- n Exact SOC determination for user and operational control
 - o SI 5048 has an integrated SOC calculation

Functions of the Battery Management



- n Monitoring of the limit values
- n Calculation of capacity
- n Discharge monitoring / limiting
- n Control of battery charging
- n Display of the state of charge (SOC)



- n Not Possible:
 - o Direct measurement of SOC
- n Possible:
 - o Mathematic modeling and calculation
 - o Complex algorithms are required
- n Many different variables affect an exact determination
- n Battery, history, age, temperature, discharging current, etc. affect the amount of energy available within the battery

SOC determination in the Sunny Island:

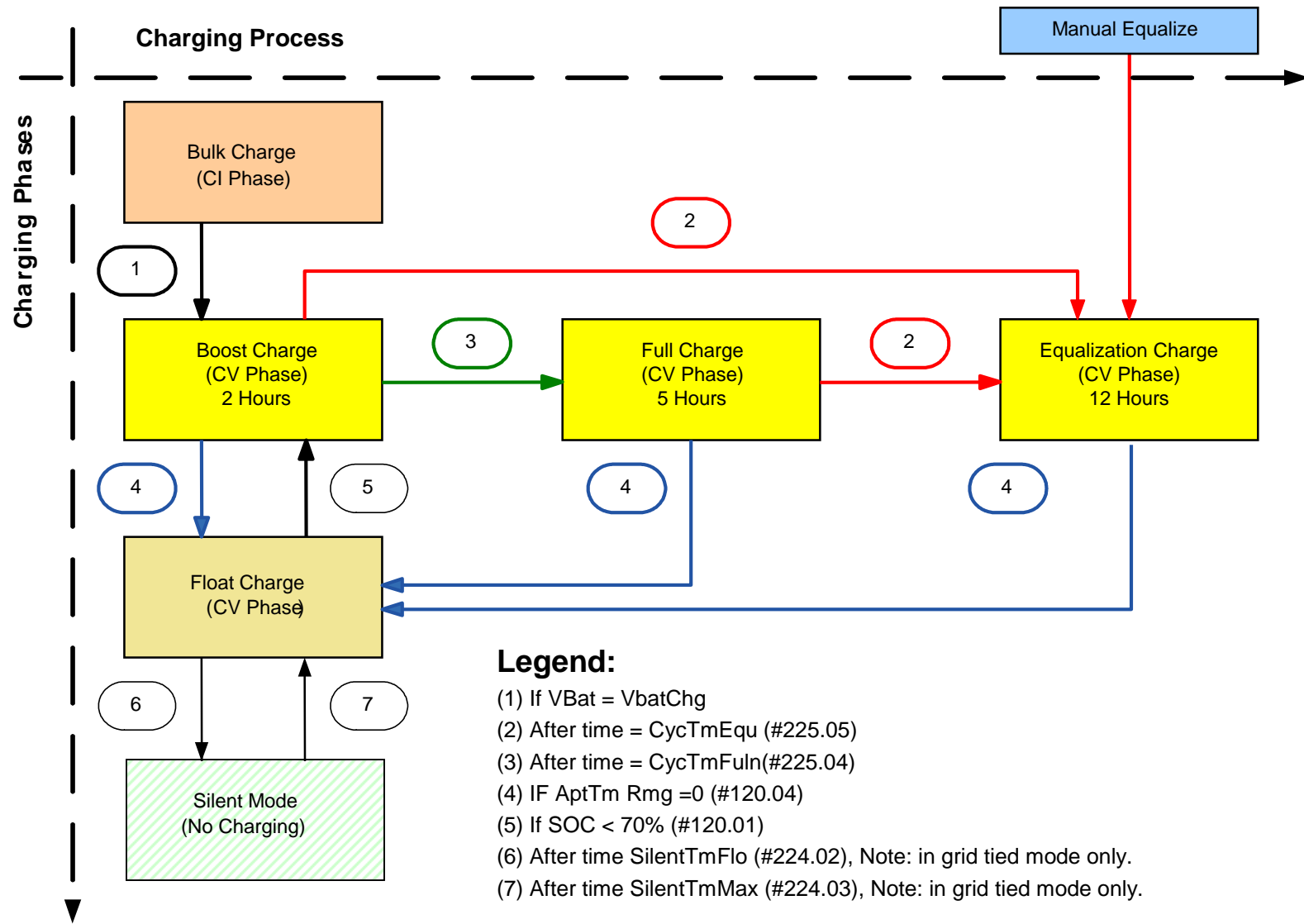
Combination of Ah accumulation and self-adapting current/voltage model

Charge Modes

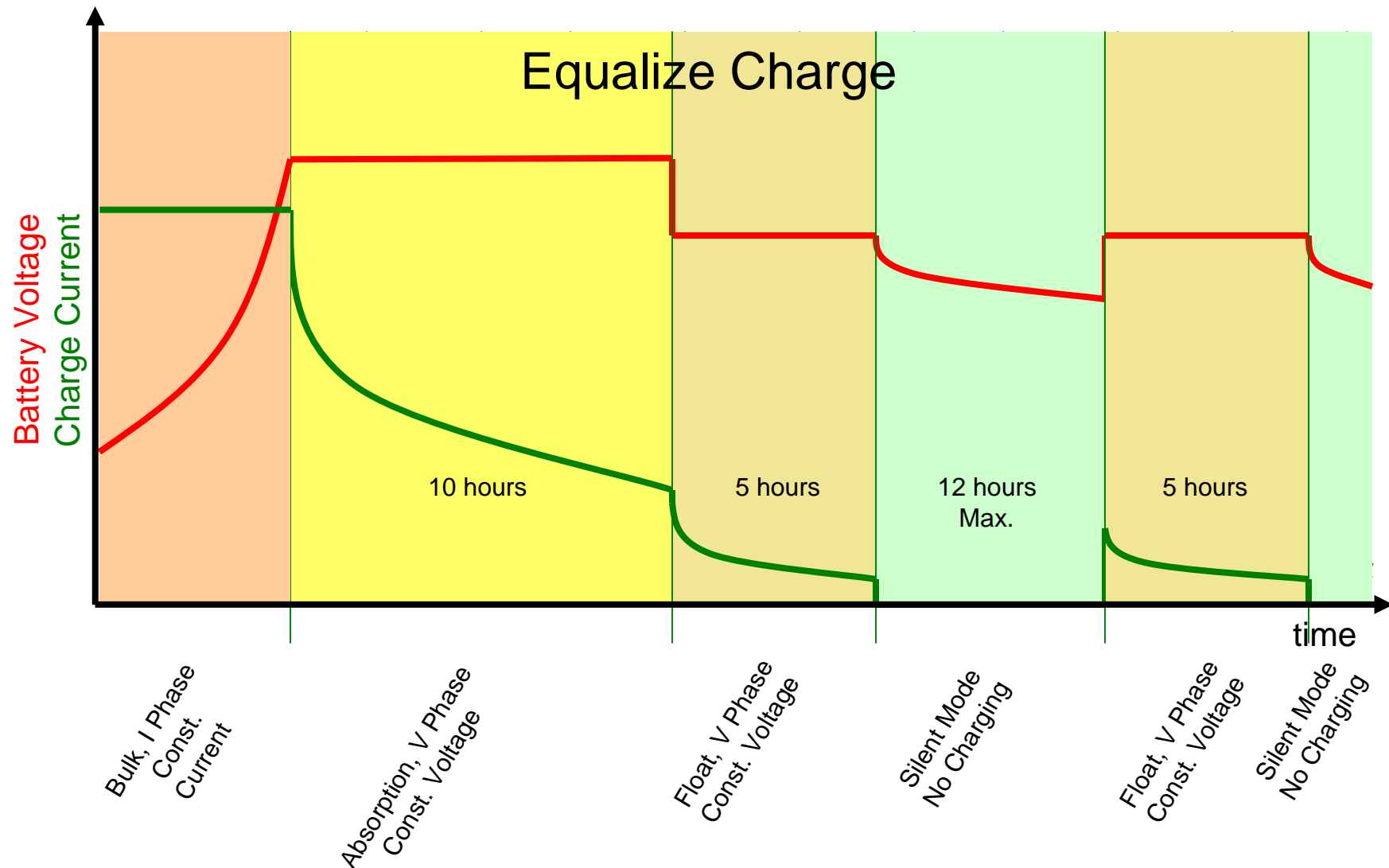


- n Boost Charge
 - o High voltage, short term
 - SOC of 85 .. 95% SOC
- n Full Charge
 - o Medium voltage, medium term
 - SOC of 92 .. 97%
- n Equalizing Charge
 - o Medium voltage, long term
 - SOC of 95 .. 100%
- n Float Charge
 - o Maintaining of battery voltage and state of charge
 - Maintaining SOC of 95 .. 100%
- n Silent Mode
 - o Prevention of current flowing into and out of the battery
 - SOC can be reduced (depending on battery type)

Battery Management System



Sunny Island Charging Process





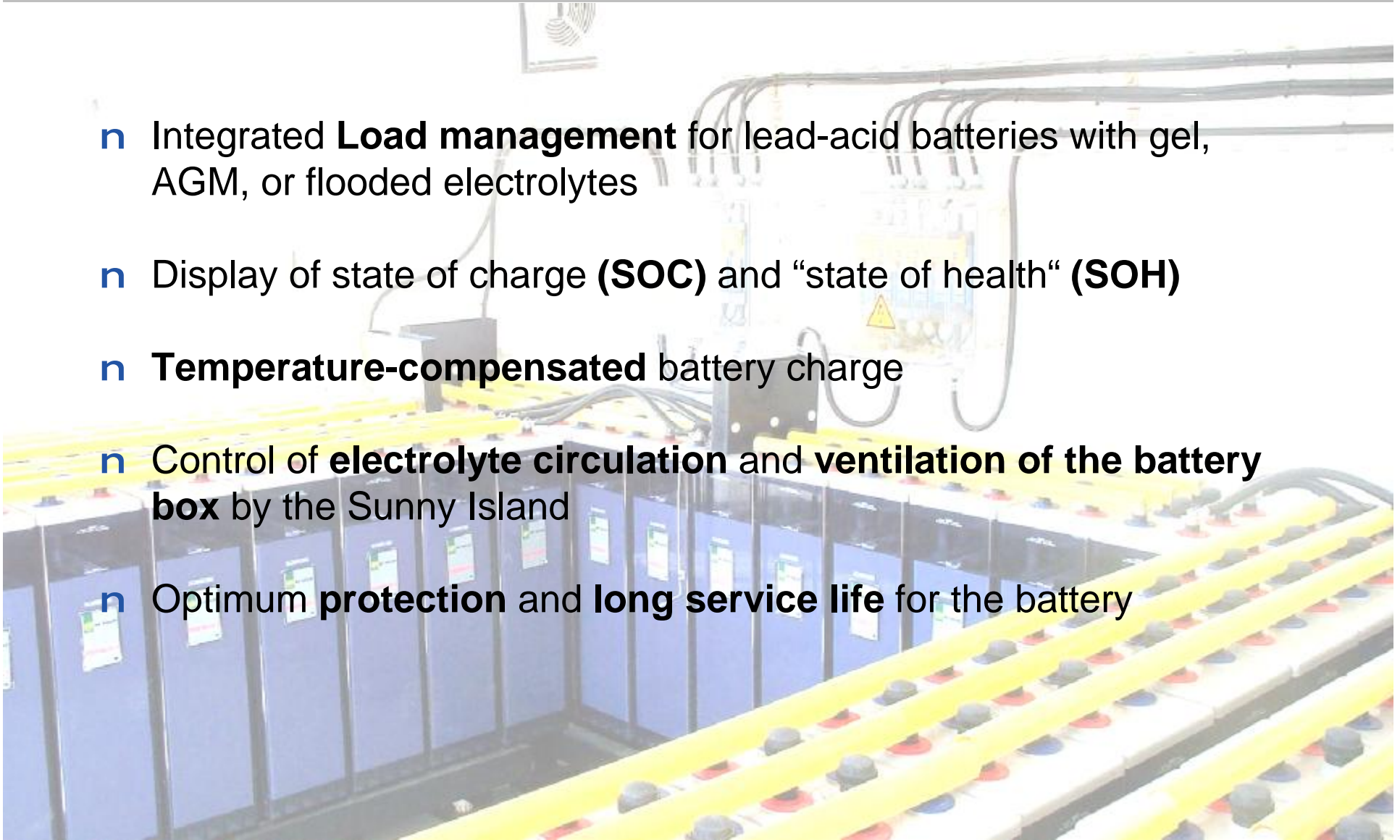
Parameters:

- n Battery type
 - o FLA: **Flooded Lead Acid** (liquid electrolyte)
 - o VRLA: **Valve Regulated Lead Acid** (defined electrolyte lead-gel and ???fleece batteries AGM)
 - o NiCd: **Nickel-Cadmium**
- n Nominal battery voltage
 - o FLA/VRLA: **48 V** (48 .. 42 V)
 - o NiCd: **45.6 V** (48 .. 43,2 V)
- n Battery capacity
 - o **100 Ah** (100Ah .. 10.000 Ah)
- Ø All other values are correctly set automatically

Optimum Protection for the Battery

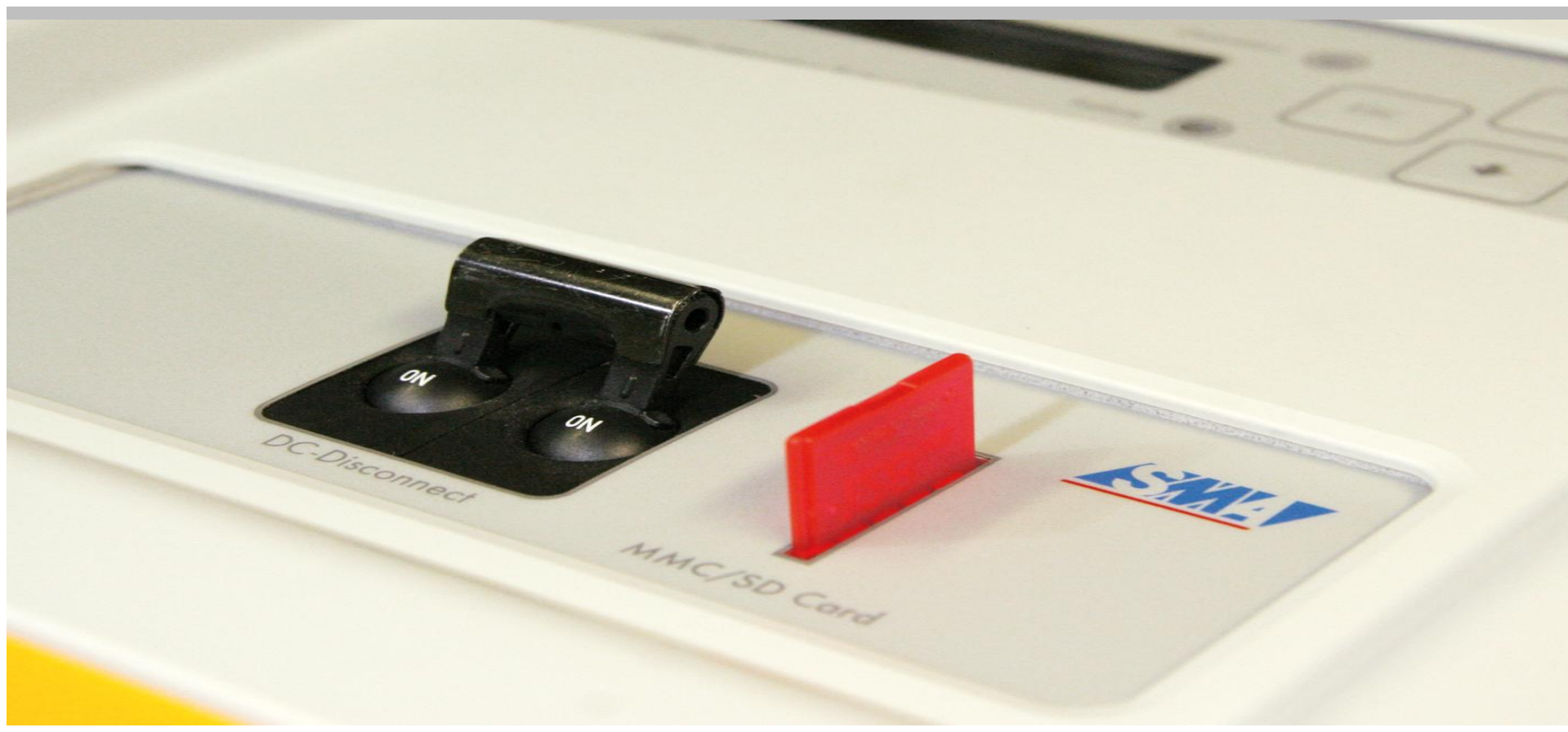


- n Integrated **Load management** for lead-acid batteries with gel, AGM, or flooded electrolytes
- n Display of state of charge (**SOC**) and “state of health” (**SOH**)
- n **Temperature-compensated** battery charge
- n Control of **electrolyte circulation** and **ventilation of the battery box** by the Sunny Island
- n Optimum **protection** and **long service life** for the battery





Sunny Island 5048U Generators and GMS



Generators – Lots of Choices

- § Fixed or mobile
- § Diesel, bio-diesel, gasoline, propane, or natural gas
- § With or without enclosure
- § With or without sound absorption
- § From 0.6 kW to 50 MW
- § With or without simultaneous use of heat (CHP)
- § 1800 RPM or 3600 RPM
 - § 1800 RPM – Off Grid
 - § 3600 RPM – Backup Power



Grid-Forming Generators



Grid-forming

Generator is functioning as voltage source

Advantages and Disadvantages

- C** Backup supply of loads is possible
- D** Parallel operation of several units is very complex

What types are these ?

- Ø All backup style generators
- Ø All synchronous generators
- Ø Most with asynchronous generators (excitation via capacitors)

Operation with Sunny Island?

- C** all



Supplementary Grid-Feeding Generators



Grid-feeding

Generator is functioning as current source

Advantages and Disadvantages

- C** Simple parallel operation
- D** Backup supply is not possible

What types are these ?

- Ø** All generators identified as supplementary grid-feeding generators
- Ø** Most of small combined heat and power (CHP) units

Operation with Sunny Island?

- D** Senertec, Solo
- C** Ecopower
- C** Others in process





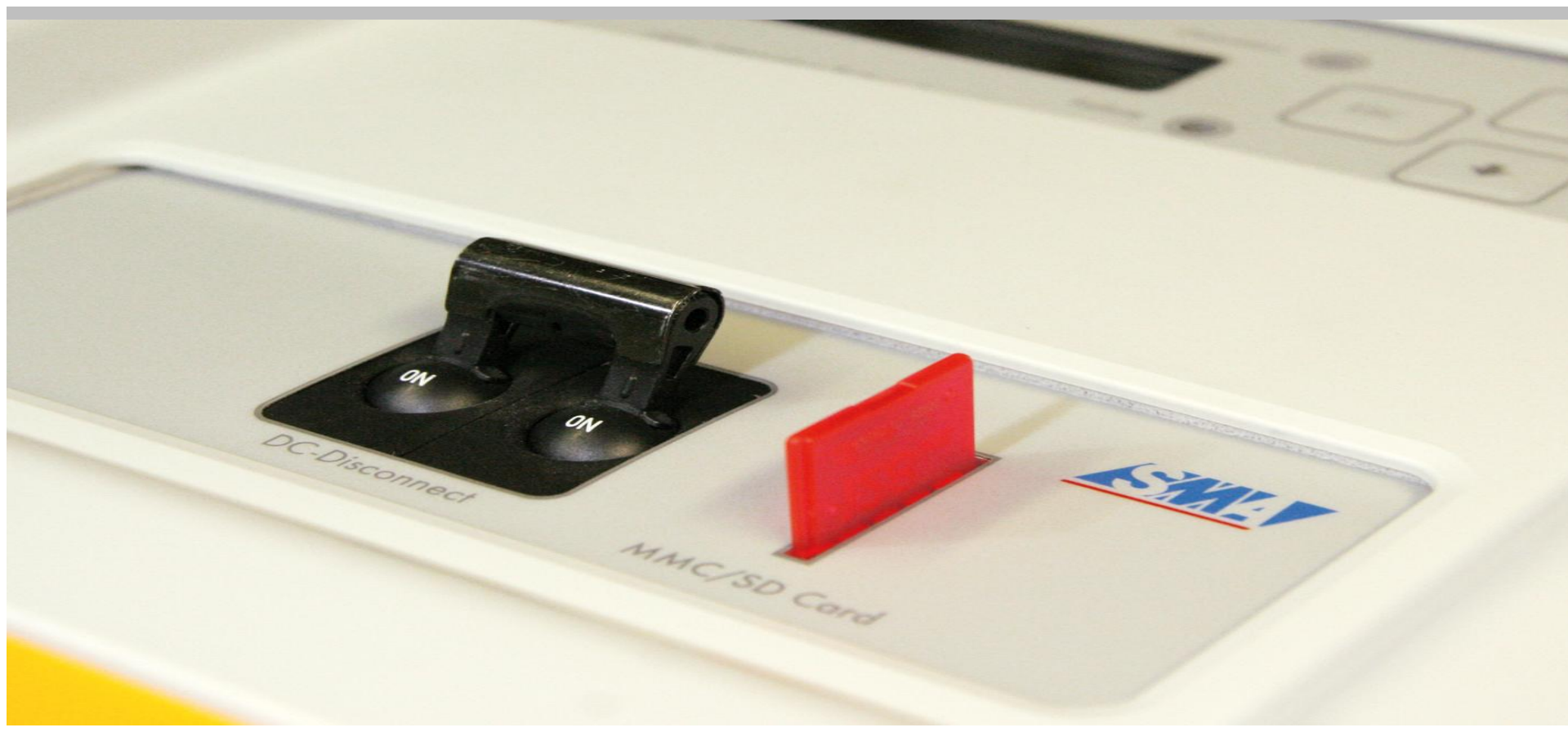
- n Generator start:
 - o Manual
 - o State of charge (SOC)
 - o Load
 - o Time
- n Generator control via:
 - o Current
 - o Frequency
 - o Optimization of reactive power
- n Generator support with full Sunny Island power
- n Other Generator protective functions:
 - o Adjustable warming-up time
 - o Adjustable minimum operating time
 - o Ramped generator loading
 - o Run-on or cooling time

Generator Management

- n Automatic or manual Start and Stop
 - o Dry contact relay closure (NO, Com, NC)
 - o Two wire type generators only
- n Generator support (power addition)
 - o Automatically reduces charging current to limit load on generator
 - o Will discharge battery to support generator if needed
- n Generator protection
 - o Reverse power protection
 - o Over / under voltage and frequency



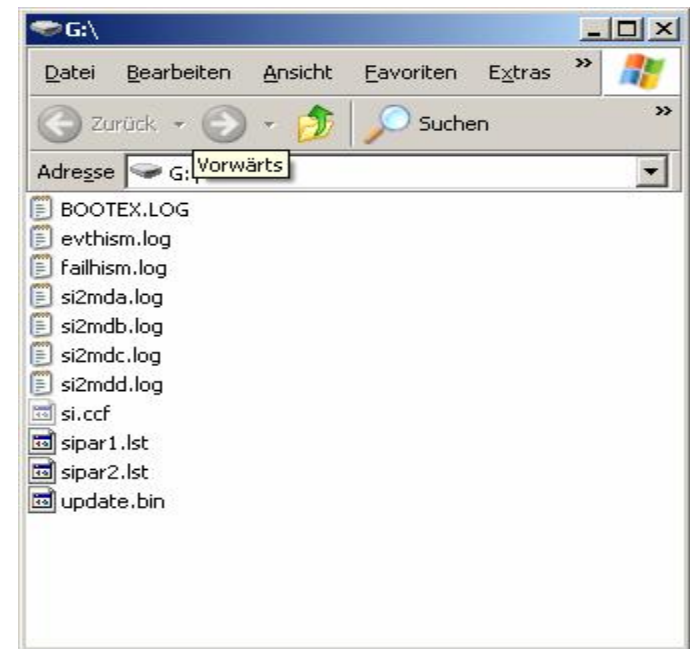
Sunny Island 5048U Data Storage with SD Card



Application: Memory space for settings

- n Saving of system settings (Parameter lists)
 - o Backup for user after incorrect settings
 - o Backup of all data for the installer
 - o Automatic re-importing of parameters after software update
 - o 2 different parameter sets can be stored

- n Customized parameter lists by mail
 - o Typical system settings can be mailed or emailed easily
 - o Possible settings don't have to be set at the unit.
 - o Can be programmed and sent by installer or SMA



SD Card Files – Parameter Lists

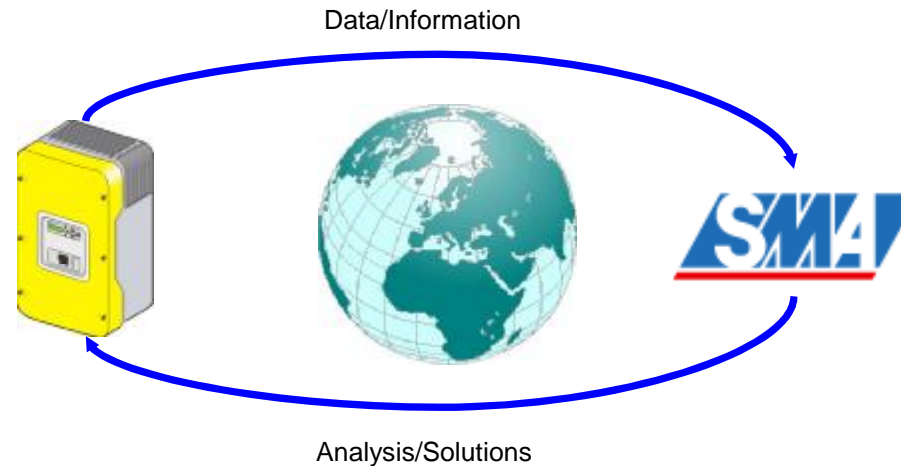
- n Three separate parameter lists can be used
 - o Factory default settings are used when system is initialized or re-initialized
 - o Two additional parameter lists can be stored or loaded
 - o File names: SIPAR1.LST and SIPAR2.LST
- n Parameter Lists should be stored before and after making changes to system
 - o Allows return to old settings if changes resulted in undesirable operation
 - o If parameters were accidentally changed
- n Proven or “favorite” parameter sets can be stored on SD cards and carried from job to job to speed up programming
- n Parameters can be edited using PC and stored on SD card
- n **Parameter lists are invaluable when troubleshooting system**

Application: Firmware-Update

- n Automatic updating of firmware via SD/MMC card
 - o SI automatically detects firmware version
 - o Master automatically self updates
 - o Master automatically updates slave units

- n Manual “downgrading” of firmware is possible if needed
 - o Master automatically downgrades Slave firmware

- n Convenient updating of operating firmware
 - o Easy mailing of firmware via Internet or “snail mail”
 - o Download of firmware via SMA websites in future
 - o Firmware / parameters can be updated by untrained users
 - No service personnel needed
 - No complicated hardware exchange necessary
 - “Just insert the SD card”



- n Saving all operating data in 1-minute-intervals
- n Logging of events, warning, and failure codes with date & time
- n Delivery of data via internet or “snail mail”
 - o Very low shipping costs
 - o Easy handling
 - o Very fast analysis and help
 - o Quickly resolve system problems

Using data to troubleshoot a system

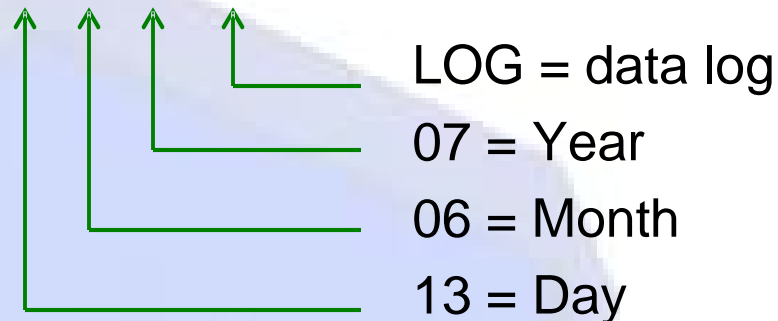
- n EXAMPLE: Off Grid Beta Test System in Northern California

- n System Configuration:
 - o (2) SI5048U inverters in split phase
 - o (2) SB1800U inverters with approx. 3.5 kW PV
 - o Battery = 660 Ahrs @ 48 Vdc
 - o 20 kW Generator (Propane)

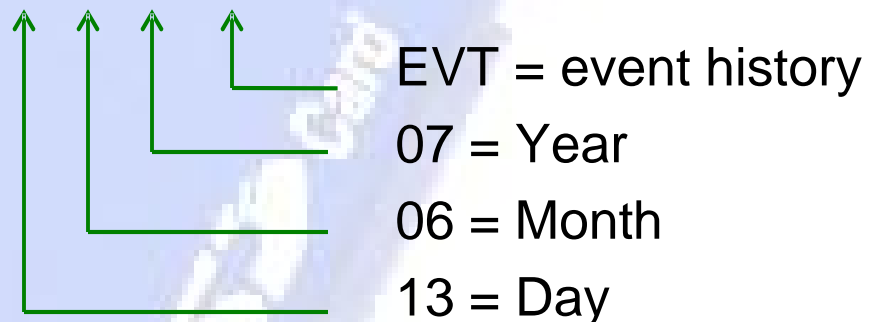
- n Customer reported system shut down on June 13, 2007
 - o System shut down in the morning
 - o System was not charging batteries even with generator running
 - o What happened ?

SD Card Files – Log and Event Files

- n File Name - Log Files: SI130607.LOG



- n File Name - Event Files: SI130607.EVT



- n Event Files and Log files are generated daily

- n Stored data is approximately 1 MB per day

Importing Data into Excel

- n Make a copy of the data files stored on the SD card
 - o Do not use original files to maintain data integrity !
- n Open a blank worksheet in Excel
- n Click on the Data Tab on the toolbar
 - o Select import External Data, Import Data
- n Find the sub-directory where the LOG and EVT files are stored
 - o Choose “all files (*.*)” in the file type bar at the bottom of the page.
 - o Click on the file of interest, e.g. SI130607.LOG
 - o In the import wizard screen select “delimited” then click Next
 - o Check the “tab” and “semicolon” boxes then click Next
 - o Click Finish
 - o Select the cell where the data will be placed, e.g. \$A\$1
 - Note: when adding multiple days choose a cell below the last day imported, e.g. \$A\$1402



Example of Log File

#####

#

#SI5048 - Log Data

#

#####

#

SN : 1260000196

SN1 : 1260000234

SN2 : 0

SN3 : 0

#

TimeStamp	HsTmp (Max)	HsTmpSiv1 (Max)	HsTmpSiv2 (Max)	HsTmpSiv3 (Max)	TrfTmp (Max)	TrfTmpSiv1 (Max)	TrfTmpSiv2 (Max)	TrfTmpSiv3 (Max)	BatTmp (Max)	BatSoc (Avg)	Ba
DD.MM.YYYY hh:mm	degC	degC	degC	degC	degC	degC	degC	degC	degC	%	V
6/13/2007 00:00	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:01	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:02	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:03	35	31	0	0	47	44	0	0	25.4	66	
6/13/2007 00:04	35	31	0	0	47	44	0	0	25.4	66	
6/13/2007 00:05	35	31	0	0	47	44	0	0	25.4	66	
6/13/2007 00:06	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:07	34	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:08	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:09	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:10	35	31	0	0	47	43	0	0	25.4	66	
6/13/2007 00:11	34	31	0	0	47	43	0	0	25.4	65	
6/13/2007 00:12	34	31	0	0	47	43	0	0	25.4	65	
6/13/2007 00:13	34	31	0	0	47	43	0	0	25.4	65	
6/13/2007 00:14	34	31	0	0	47	43	0	0	25.4	65	
6/13/2007 00:15	34	31	0	0	47	43	0	0	25.4	65	
6/13/2007 00:16	35	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:17	35	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:18	34	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:19	34	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:20	34	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:21	34	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:22	34	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:23	35	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:24	35	31	0	0	47	43	0	0	25.2	65	
6/13/2007 00:25	34	31	0	0	47	43	0	0	25.2	65	

Parameters Stored in Log Files

TimeStamp

HsTmp (Max)
HsTmpSlv1 (Max)
HsTmpSlv2 (Max)
HsTmpSlv3 (Max)
TrfTmp (Max)
TrfTmpSlv1 (Max)
TrfTmpSlv2 (Max)
TrfTmpSlv3 (Max)

BatTmp (Max)

BatSoc (Avg)

BatVtg (Min)

BatVtg (Max)

BatVtg (Avg)

BatChrgVtg (Avg)

TotBatCur (Min)

TotBatCur (Max)

TotBatCur (Avg)

InvVtg (Min)

InvVtg (Max)

InvVtg (Avg)

InvVtgSlv1 (Min)

InvVtgSlv1 (Max)

InvVtgSlv1 (Avg)

InvVtgSlv2 (Min)

InvVtgSlv2 (Max)

InvVtgSlv2 (Avg)

InvFrq (Min)

InvFrq (Max)

InvFrq (Avg)

InvCur (Max)

InvCurSlv1 (Max)

InvCurSlv2 (Max)

InvCurSlv3 (Max)

InvPwrAt (Min)

InvPwrAt (Max)

InvPwrAt (Avg)

InvPwrAtSlv1 (Min)

InvPwrAtSlv1 (Max)

InvPwrAtSlv1 (Avg)

InvPwrAtSlv2 (Min)

InvPwrAtSlv2 (Max)

InvPwrAtSlv2 (Avg)

InvPwrAtSlv3 (Min)

InvPwrAtSlv3 (Max)

InvPwrAtSlv3 (Avg)

InvPwrRt (Min)

InvPwrRt (Max)

InvPwrRt (Avg)

InvPwrRtSlv1 (Min)

InvPwrRtSlv1 (Max)

InvPwrRtSlv1 (Avg)

InvPwrRtSlv2 (Min)

InvPwrRtSlv2 (Max)

InvPwrRtSlv2 (Avg)

InvPwrRtSlv3 (Min)

InvPwrRtSlv3 (Max)

InvPwrRtSlv3 (Avg)

ExtVtg (Min)

ExtVtg (Max)

ExtVtg (Avg)

ExtVtgSlv1 (Min)

ExtVtgSlv1 (Max)

ExtVtgSlv1 (Avg)

ExtVtgSlv2 (Min)

ExtVtgSlv2 (Max)

ExtVtgSlv2 (Avg)

ExtFrq (Min)

ExtFrq (Max)

ExtFrq (Avg)

ExtCur (Max)

ExtCurSlv1 (Max)

ExtCurSlv2 (Max)

ExtPwrAt (Min)

ExtPwrAt (Max)

ExtPwrAt (Avg)

ExtPwrAtSlv1 (Min)

ExtPwrAtSlv1 (Max)

ExtPwrAtSlv1 (Avg)

ExtPwrAtSlv2 (Min)

ExtPwrAtSlv2 (Max)

ExtPwrAtSlv2 (Avg)

ExtPwrRt (Min)

ExtPwrRt (Max)

ExtPwrRt (Avg)

ExtPwrRtSlv1 (Min)

ExtPwrRtSlv1 (Max)

ExtPwrRtSlv1 (Avg)

ExtPwrRtSlv2 (Min)

ExtPwrRtSlv2 (Max)

ExtPwrRtSlv2 (Avg)

GnStt

GnDmdSrc

Rly1Stt

Rly2Stt

BatChrgOp

OpStt

RmgTmEqu (Min)

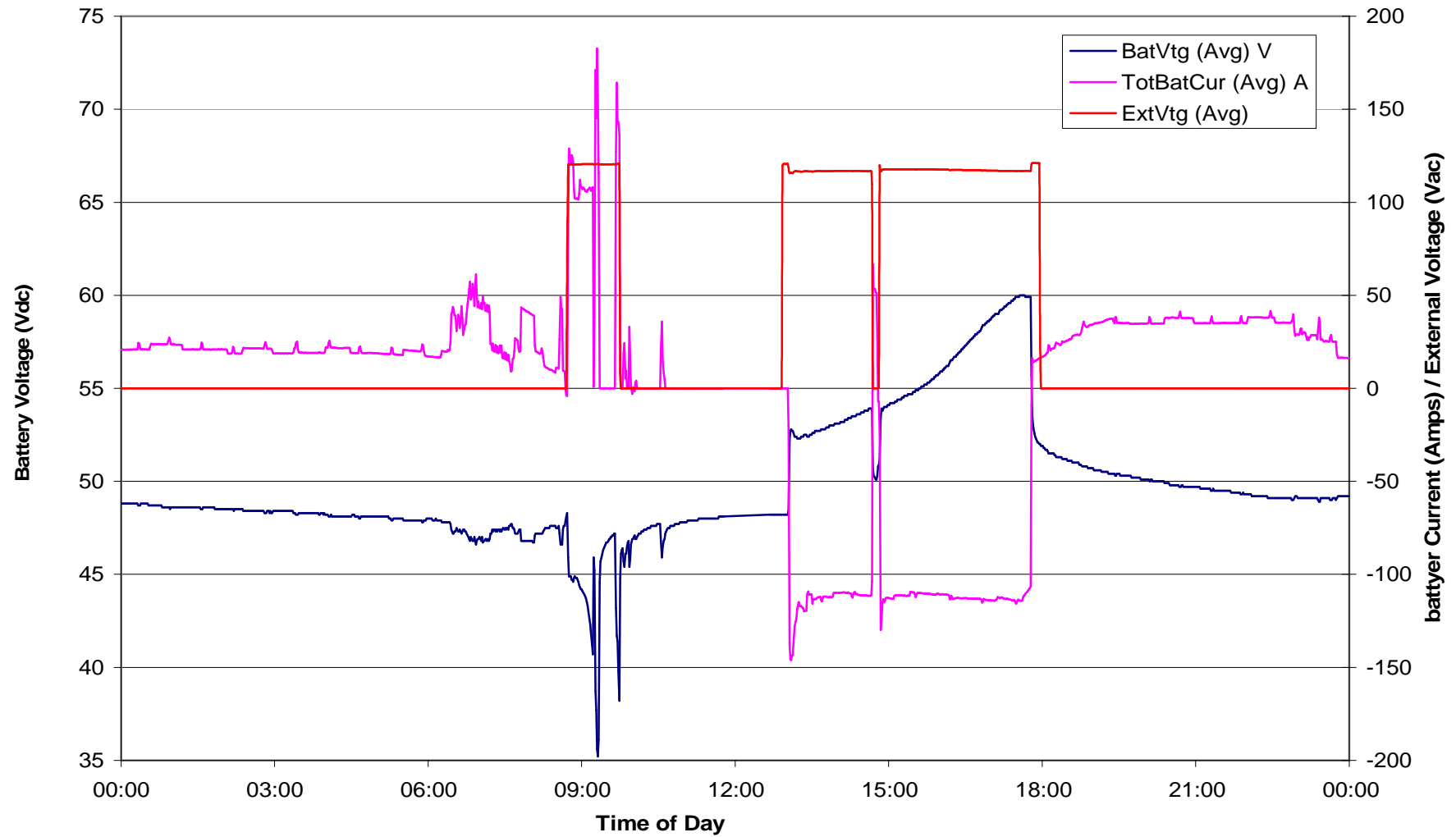
RmgTmFul (Min)

AptTmRmg

Excel Chart of System on June 13, 2007



Knowles Ranch 6/13/07





Example – Event File 1

```
#####
#
#SI5048 - Event/Failure History
#
#####
#
# SN : 1260000196
# SN1 : 1260000234
# SN2 :      0
# SN3 :      0
#
TimeStamp;Type;Number;;
06/13/2007 04:33:29;E;401;;
06/13/2007 04:33:29;E;602;;
06/13/2007 04:37:29;E;402;;
06/13/2007 04:37:29;E;601;;
06/13/2007 04:42:29;E;401;;
06/13/2007 04:42:29;E;602;;
06/13/2007 04:46:29;E;402;;
06/13/2007 04:46:29;E;601;;
06/13/2007 04:51:29;E;401;;

06/13/2007 04:55:29;E;402;;
06/13/2007 04:55:29;E;601;;
06/13/2007 05:00:29;E;401;;
06/13/2007 05:00:29;E;602;;
06/13/2007 05:04:29;E;402;;
06/13/2007 05:04:29;E;601;;
06/13/2007 05:09:29;E;401;;
06/13/2007 05:09:29;E;602;;
06/13/2007 05:13:29;E;402;;
06/13/2007 05:13:29;E;601;;
06/13/2007 09:13:08;E;222;;
06/13/2007 09:13:08;E;101;;
06/13/2007 09:14:54;E;102;;
06/13/2007 09:14:55;E;103;;
06/13/2007 09:19:54;E;222;;
06/13/2007 09:19:54;E;101;;
06/13/2007 09:39:16;E;102;;
06/13/2007 09:39:18;E;103;;
06/13/2007 09:44:16;E;222;;
06/13/2007 09:44:16;E;101;;
06/13/2007 09:48:22;E;102;;
06/13/2007 09:48:24;E;103;;

06/13/2007 09:53:22;E;222;;
06/13/2007 09:53:22;E;101;;
06/13/2007 09:55:11;E;102;;
06/13/2007 09:55:13;E;103;;
06/13/2007 10:04:03;E;222;;
06/13/2007 10:04:03;E;101;;
06/13/2007 10:32:17;E;102;;
06/13/2007 10:32:19;E;103;;
06/13/2007 10:37:17;E;222;;
06/13/2007 10:37:17;E;101;;
06/13/2007 12:38:41;E;705;;
06/13/2007 12:38:42;E;402;;
06/13/2007 12:38:42;E;101;;
06/13/2007 12:38:43;E;204;;
06/13/2007 12:38:44;W;734;;
06/13/2007 12:38:44;E;711;;
06/13/2007 12:38:44;E;603;;
06/13/2007 12:38:45;E;619;;
06/13/2007 12:43:46;E;222;;
06/13/2007 13:01:44;E;102;;
06/13/2007 13:01:46;E;103;;
06/13/2007 13:02:22;E;610;;

06/13/2007 14:40:38;E;609;;
06/13/2007 14:43:38;E;402;;
06/13/2007 14:48:38;E;401;;
06/13/2007 14:48:38;E;602;;
06/13/2007 14:49:26;E;610;;
06/13/2007 14:49:26;E;104;;
06/13/2007 17:46:53;E;609;;
06/13/2007 17:51:53;E;402;;
06/13/2007 17:51:53;E;601;;
```

Example – Event File 2

#####

#

#SI5048 - Event/Failure History

#

#####

#

SN : 1260000196

SN1 : 1260000234

SN2 : 0

SN3 : 0

#

TimeStamp;Type;Number;;

06/13/2007 04:33:29;E;401;;

06/13/2007 04:33:29;E;602;;

06/13/2007 04:37:29;E;402;;

06/13/2007 04:37:29;E;601;;

06/13/2007 04:42:29;E;401;;

06/13/2007 04:42:29;E;602;;

06/13/2007 04:46:29;E;402;;

06/13/2007 04:46:29;E;601;;

06/13/2007 04:51:29;E;401;;

Generator Start Attempts



Example – Event File 3

#####	06/13/2007 04:55:29;E;402;;	
#	06/13/2007 04:55:29;E;601;;	
#SI5048 - Event/Failure History	06/13/2007 05:00:29;E;401;;	Generator Start Attempts
#	06/13/2007 05:00:29;E;602;;	
#####	06/13/2007 05:04:29;E;402;;	
#	06/13/2007 05:04:29;E;601;;	
#	06/13/2007 05:09:29;E;401;;	
# SN : 1260000196	06/13/2007 05:09:29;E;602;;	
# SN1 : 1260000234	06/13/2007 05:13:29;E;402;;	
# SN2 : 0	06/13/2007 05:13:29;E;601;;	
# SN3 : 0	06/13/2007 09:13:08;E;222;;	Shut Downs
#	06/13/2007 09:13:08;E;101;;	
TimeStamp;Type;Number;;	06/13/2007 09:14:54;E;102;;	
06/13/2007 04:33:29;E;401;;	06/13/2007 09:14:55;E;103;;	
06/13/2007 04:33:29;E;602;;	06/13/2007 09:19:54;E;222;;	
06/13/2007 04:37:29;E;402;;	06/13/2007 09:19:54;E;101;;	
06/13/2007 04:37:29;E;601;;	06/13/2007 09:39:16;E;102;;	
06/13/2007 04:42:29;E;401;;	06/13/2007 09:39:18;E;103;;	
06/13/2007 04:42:29;E;602;;	06/13/2007 09:44:16;E;222;;	
06/13/2007 04:46:29;E;402;;	06/13/2007 09:44:16;E;101;;	
06/13/2007 04:46:29;E;601;;	06/13/2007 09:48:22;E;102;;	
06/13/2007 04:51:29;E;401;;	06/13/2007 09:48:24;E;103;;	

Example – Event File 4

#####	06/13/2007 04:55:29;E;402;;	06/13/2007 09:53:22;E;222;;	
#	06/13/2007 04:55:29;E;601;;	06/13/2007 09:53:22;E;101;;	
#SI5048 - Event/Failure History	06/13/2007 05:00:29;E;401;;	06/13/2007 09:55:11;E;102;;	
#	06/13/2007 05:00:29;E;602;;	06/13/2007 09:55:13;E;103;;	
#####	06/13/2007 05:04:29;E;402;;	06/13/2007 10:04:03;E;222;;	
#	06/13/2007 05:04:29;E;601;;	06/13/2007 10:04:03;E;101;;	
# SN : 1260000196	06/13/2007 05:09:29;E;401;;	06/13/2007 10:32:17;E;102;;	
# SN1 : 1260000234	06/13/2007 05:09:29;E;602;;	06/13/2007 10:32:19;E;103;;	
# SN2 : 0	06/13/2007 05:13:29;E;402;;	06/13/2007 10:37:17;E;222;;	
# SN3 : 0	06/13/2007 05:13:29;E;601;;	06/13/2007 10:37:17;E;101;;	
#	06/13/2007 09:13:08;E;222;;	06/13/2007 12:38:41;E;705;;	
TimeStamp;Type;Number;;	06/13/2007 09:13:08;E;101;;	06/13/2007 12:38:42;E;402;;	
06/13/2007 04:33:29;E;401;;	06/13/2007 09:14:54;E;102;;	06/13/2007 12:38:42;E;101;;	
06/13/2007 04:33:29;E;602;;	06/13/2007 09:14:55;E;103;;	06/13/2007 12:38:43;E;204;;	
06/13/2007 04:37:29;E;402;;	06/13/2007 09:19:54;E;222;;	06/13/2007 12:38:44;W;734;;	
06/13/2007 04:37:29;E;601;;	06/13/2007 09:19:54;E;101;;	06/13/2007 12:38:44;E;711;;	
06/13/2007 04:42:29;E;401;;	06/13/2007 09:39:16;E;102;;	06/13/2007 12:38:44;E;603;;	
06/13/2007 04:42:29;E;602;;	06/13/2007 09:39:18;E;103;;	06/13/2007 12:38:45;E;619;;	
06/13/2007 04:46:29;E;402;;	06/13/2007 09:44:16;E;222;;	06/13/2007 12:43:46;E;222;;	
06/13/2007 04:46:29;E;601;;	06/13/2007 09:44:16;E;101;;	06/13/2007 13:01:44;E;102;;	
06/13/2007 04:51:29;E;401;;	06/13/2007 09:48:22;E;102;;	06/13/2007 13:01:46;E;103;;	
	06/13/2007 09:48:24;E;103;;	06/13/2007 13:02:22;E;610;;	

Shut Downs

Manual Start

Shut Down

Inverter Restart
Transfer Relay
Closed

Example – Event File 5

```
#####
#
#SI5048 - Event/Failure History
#
#####
#
# SN : 1260000196
# SN1 : 1260000234
# SN2 :      0
# SN3 :      0
#
TimeStamp;Type;Number;;
06/13/2007 04:33:29;E;401;;
06/13/2007 04:33:29;E;602;;
06/13/2007 04:37:29;E;402;;
06/13/2007 04:37:29;E;601;;
06/13/2007 04:42:29;E;401;;
06/13/2007 04:42:29;E;602;;
06/13/2007 04:46:29;E;402;;
06/13/2007 04:46:29;E;601;;
06/13/2007 04:51:29;E;401;;
06/13/2007 04:55:29;E;402;;
06/13/2007 04:55:29;E;601;;
06/13/2007 05:00:29;E;401;;
06/13/2007 05:00:29;E;602;;
06/13/2007 05:04:29;E;402;;
06/13/2007 05:04:29;E;601;;
06/13/2007 05:09:29;E;401;;
06/13/2007 05:09:29;E;602;;
06/13/2007 05:13:29;E;402;;
06/13/2007 05:13:29;E;601;;
06/13/2007 09:13:08;E;222;;
06/13/2007 09:13:08;E;101;;
06/13/2007 09:14:54;E;102;;
06/13/2007 09:14:55;E;103;;
06/13/2007 09:19:54;E;222;;
06/13/2007 09:19:54;E;101;;
06/13/2007 09:39:16;E;102;;
06/13/2007 09:39:18;E;103;;
06/13/2007 09:44:16;E;222;;
06/13/2007 09:44:16;E;101;;
06/13/2007 09:48:22;E;102;;
06/13/2007 09:48:24;E;103;;
```

```
Transfer Relay Open → 06/13/2007 14:40:38;E;609;;
Generator Stop → 06/13/2007 14:43:38;E;402;;
Generator Start → 06/13/2007 14:48:38;E;401;;
06/13/2007 14:48:38;E;602;;
Transfer Relay Closed → 06/13/2007 14:49:26;E;610;;
Generator Running → 06/13/2007 14:49:26;E;104;;
Transfer Relay Open → 06/13/2007 17:46:53;E;609;;
Generator Stop → 06/13/2007 17:51:53;E;402;;
06/13/2007 17:51:53;E;601;;
06/13/2007 12:38:41;E;705;;
06/13/2007 12:38:42;E;402;;
06/13/2007 12:38:42;E;101;;
06/13/2007 12:38:43;E;204;;
06/13/2007 12:38:44;W;734;;
06/13/2007 12:38:44;E;711;;
06/13/2007 12:38:44;E;603;;
06/13/2007 12:38:45;E;619;;
06/13/2007 12:43:46;E;222;;
06/13/2007 13:01:44;E;102;;
06/13/2007 13:01:46;E;103;;
06/13/2007 13:02:22;E;610;;
```

- n In addition to SI-Data and parameters also other information can be stored on SD card.
 - o User manual can be stored on card
 - o White papers and or applications notes
 - o Digital pictures of system and/or problem components
 - o Detailed instructions to users for specific problems

